



REVISIONS					
REV	DESCRIPTION	DRN	CHK	APPD	DATE
REV 04	VARIAC LEG	VS			02.07.24

ITEM NO.	PARTNO	DESCRIPTION	QTY.	Revision
1	RCAB00958R3-01	FRAME ASSY	1	REV 03
2	RCAB00958R4-03	FRONT DOOR ASSY	1	REV 04
3	RCAB00958R4-04	LEFT COVER	1	REV 04
4	RCAB00958R4-05	RIGHT COVER ASSY	1	REV 04
5	RCAB00958R4-06	REAR SIDE COVER	1	REV 04
6	RCAB00958R4-07	TOP COVER	1	REV 04
7	RCAB00958R1-08	TERMINAL BOX ASSY	1	REV 04
8		M12 THREAD	2	
9		JAINSON WHEEL RPU60x25 BB	4	
10			1	

2.5 INCH NYLON CASTOR 4 NOS REQUIRED



- NOTES - UNLESS OTHERWISE SPECIFIED:
1. FINISH: POWDER COATED - FRAME - 7035, ALL COVERS - 7016 (TEXTURE)
 2. DIMENSIONS ARE TO BE INTERPRETED AS PER ASME Y14.5M - 1994.
 3. ALL DIMENSIONS APPLY AFTER FINISHING.
 4. PART TO BE CLEAN AND FREE OF ALL SHARP EDGES BURRS, CHIPS, SHAVINGS AND OILS BOTH INTERNALLY AND EXTERNALLY.
 5. ALL BEND RADIUS AND RELIEFS TO BE MINIMUM.
 6. ALL DIMENSIONS ARE IN MM.
 7. UNLESS OTHERWISE SPECIFIED DIMENSIONS REFER DXF DRAWING.

SUPERSEDES:		NAME	DATE/SIGN
MATERIAL:		DRAWN	SUDHAGAR
WEIGHT: 40608.01G		THK: MM	CHK'D
FINISH: SEE NOTES		APPV'D	BALRAM
TOLERANCES UNLESS OTHERWISE SPECIFIED		STATUS: REV 04	
LINEAR DIMENSION		THIRD ANGLE PROJECTION:	
0.5-3	3-6	6-30	30-120
120-400	400-1000	1000-2000	2000-4000
±0.5	±0.5	±1	±2
±3	±4	±5	±10
ANGULAR DIMENSION		EXTERNAL RADII & CH	
0-10	10-50	50-120	120-400
OVER 400	0.5 - 3	3 - 6	OVER 6
±1°	±0.30°	±0.30°	±0.10°
±0.5°	±0.2	±0.5	±1

DOC TYPE: MECHANICAL DRAWING	
PRODUCT: 12-15KVA SCVS DM DG	
TITLE: CABINET	
DWG NO:	RCAB00958R4
1:10	1 OF 5