

8

7

6

5

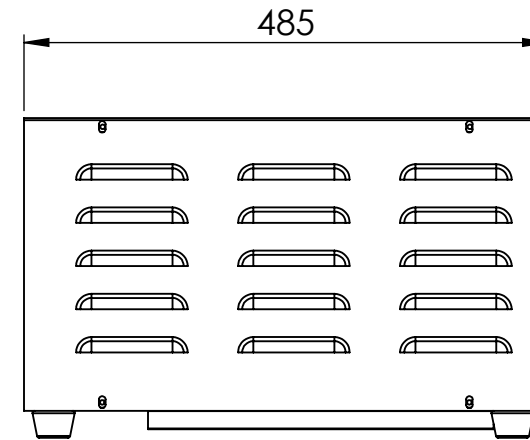
4

3

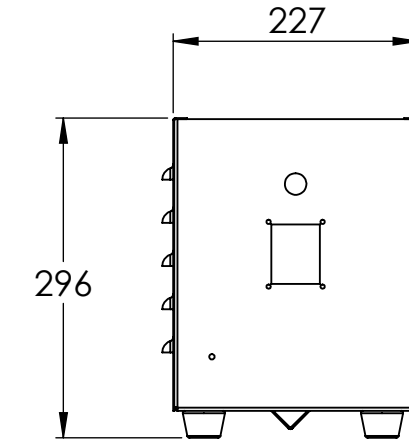
2

1

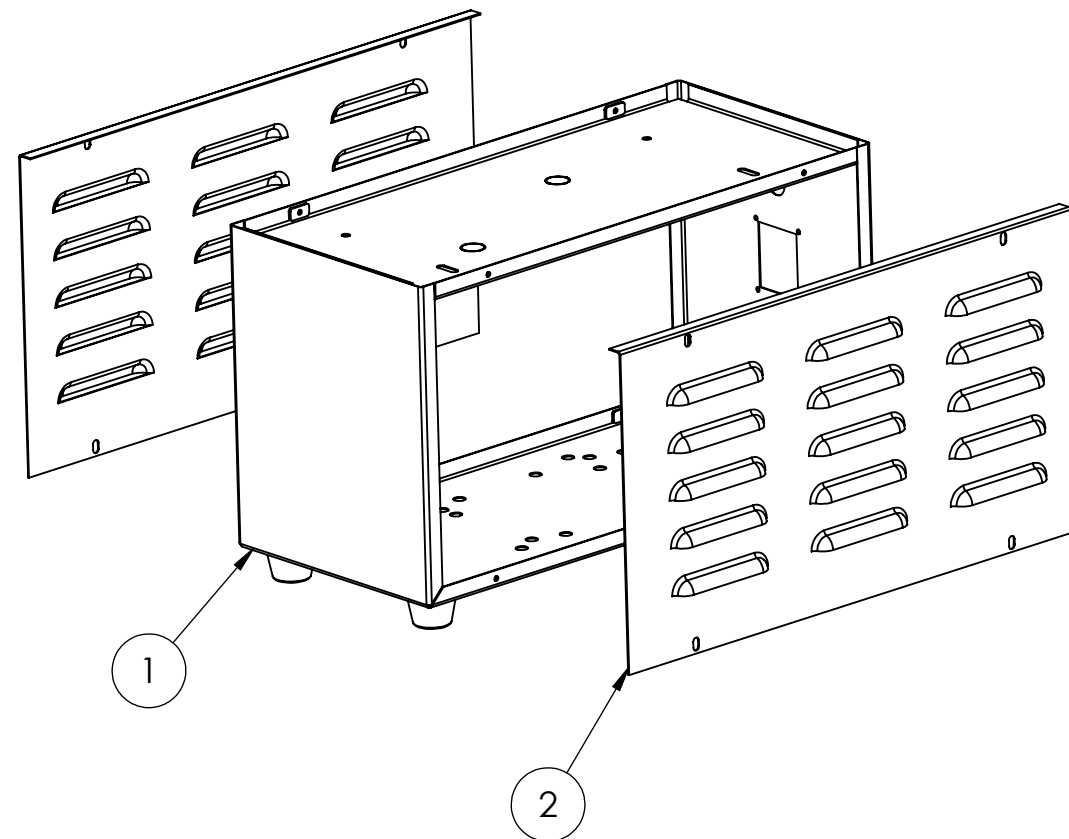
REVISIONS					
REV	DESCRIPTION	DRN	CHK	APPD	DATE
REV 02	10MM 2 Hole added at has been added Bottomplate & top plate knockout added	MA	VK	ASK	20-12-21
REV01	Slot has been added at top plate	MA	VK	ASK	09-03-21
REV00	INITIAL RELEASE	KI			11-08-15



SIDE VIEW



REAR VIEW



ITEM NO.	PART NAME	DESCRIPTION	QTY.
1	BOTTOM PLATE ASSY	RCAB00094R0-01	1
2	SIDE COVER	RCAB00094R0-00-00_01	2

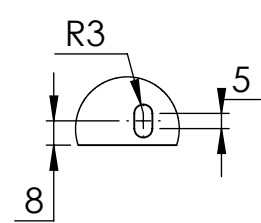
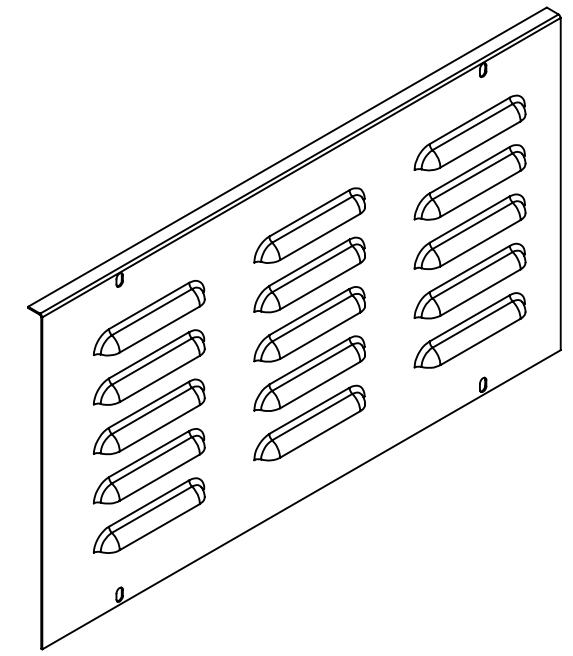
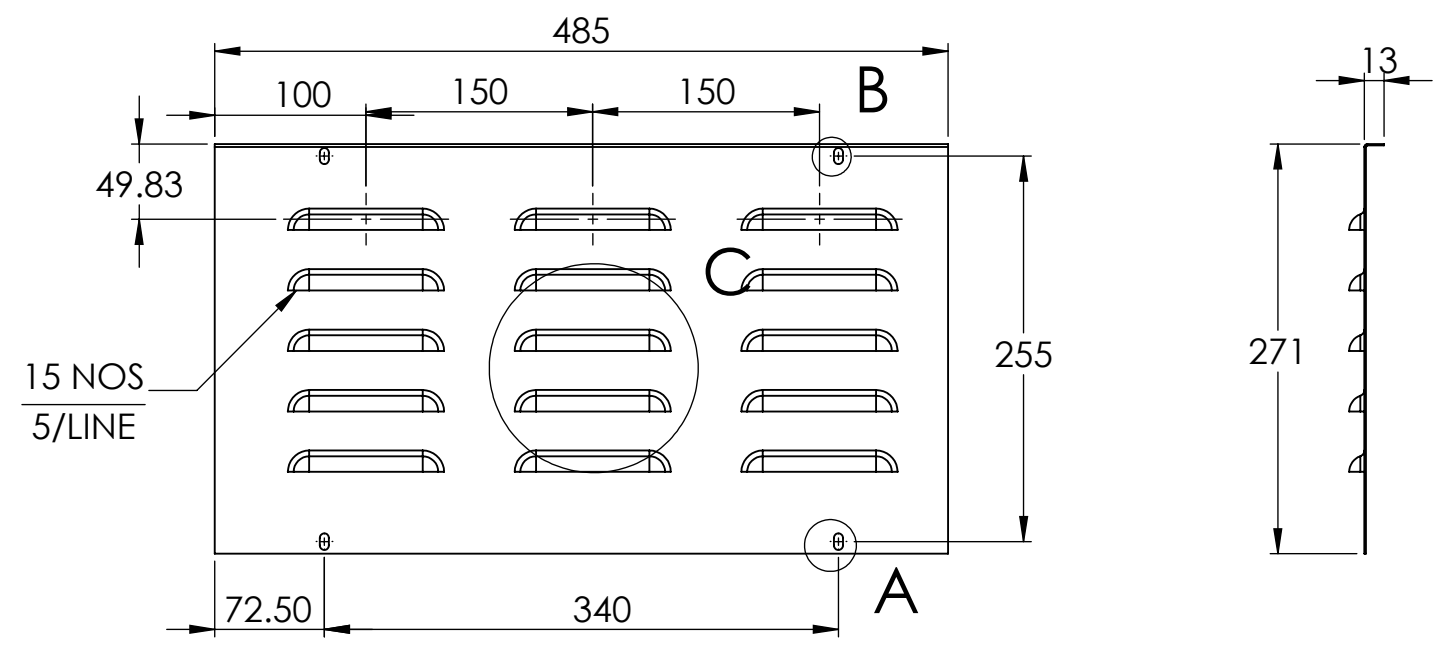
NOTES - UNLESS OTHERWISE SPECIFIED:

1. FINISH: POWDER COATED - RAL9005 - BLACK (MATT FINISH)
2. DIMENSIONS ARE TO BE INTERPRETED AS PER ASME Y14.5M - 1994.
3. ALL DIMENSIONS APPLY AFTER FINISHING.
4. PART TO BE CLEAN AND FREE OF ALL SHARP EDGES BURRS, CHIPS, SHAVINGS AND OILS BOTH INTERNALLY AND EXTERNALLY.
5. ALL BEND RADIUS AND RELIEFS TO BE MINIMUM.
6. ALL DIMENSIONS ARE IN MM.
7. UNLESS OTHERWISE SPECIFIED DIMENSIONS REFER DXF DRAWING.

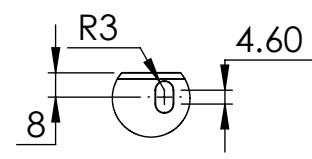
SUPERSEDES:		NAME	DATE/SIGN	DOC TYPE: MECHANICAL DRAWING																									
MATERIAL:		DRAWN	MA		30-08-2014																								
WEIGHT: G		THK: MM	CHK'D	VK	PRODUCT: 15-20 A M.S. STAND																								
FINISH: SEE NOTES		APPV'D	ASK		TITLE: 3 KVA UPS WITH IT																								
TOLERANCES UNLESS OTHERWISE SPECIFIED		STATUS: REV 02		DWG NO: RCAB00094R2	SIZE																								
<table border="1"> <thead> <tr> <th colspan="8">LINEAR DIMENSION</th> </tr> <tr> <th>0.5-3</th> <th>3-6</th> <th>6-30</th> <th>30-120</th> <th>120-400</th> <th>400-1000</th> <th>1000-2000</th> <th>2000-4000</th> </tr> </thead> <tbody> <tr> <td>±0.5</td> <td>±0.5</td> <td>±1</td> <td>±2</td> <td>±3</td> <td>±4</td> <td>±5</td> <td>±10</td> </tr> </tbody> </table>		LINEAR DIMENSION								0.5-3	3-6	6-30	30-120	120-400	400-1000	1000-2000	2000-4000	±0.5	±0.5	±1	±2	±3	±4	±5	±10	THIRD ANGLE PROJECTION:		1:10	A3
LINEAR DIMENSION																													
0.5-3	3-6	6-30	30-120	120-400	400-1000	1000-2000	2000-4000																						
±0.5	±0.5	±1	±2	±3	±4	±5	±10																						
<table border="1"> <thead> <tr> <th colspan="3">ANGULAR DIMENSION</th> <th colspan="3">EXTERNAL RADII & CH</th> </tr> <tr> <th>0-10</th> <th>10-50</th> <th>50-120</th> <th>120-400</th> <th>OVER 400</th> <th>0.5 - 3</th> <th>3 - 6</th> <th>OVER 6</th> </tr> </thead> <tbody> <tr> <td>±1°</td> <td>±0.30°</td> <td>±0.30°</td> <td>±0.10°</td> <td>±0.5°</td> <td>±0.2</td> <td>±0.5</td> <td>±1</td> </tr> </tbody> </table>		ANGULAR DIMENSION			EXTERNAL RADII & CH			0-10	10-50	50-120	120-400	OVER 400	0.5 - 3	3 - 6	OVER 6	±1°	±0.30°	±0.30°	±0.10°	±0.5°	±0.2	±0.5	±1			1 OF 8			
ANGULAR DIMENSION			EXTERNAL RADII & CH																										
0-10	10-50	50-120	120-400	OVER 400	0.5 - 3	3 - 6	OVER 6																						
±1°	±0.30°	±0.30°	±0.10°	±0.5°	±0.2	±0.5	±1																						



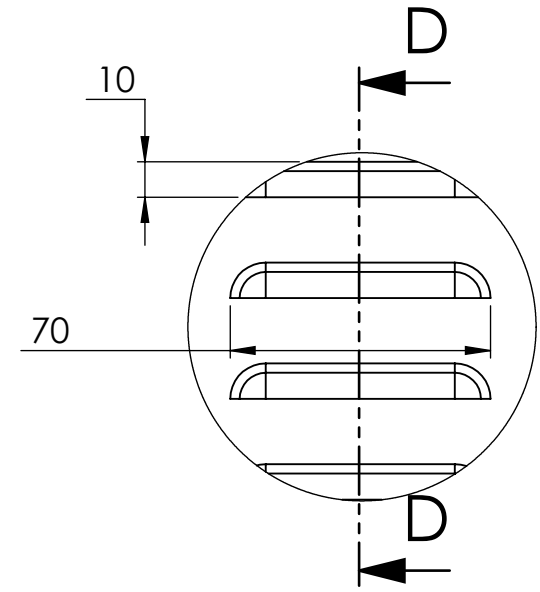
REVISIONS					
REV	DESCRIPTION	DRN	CHK	APPD	DATE



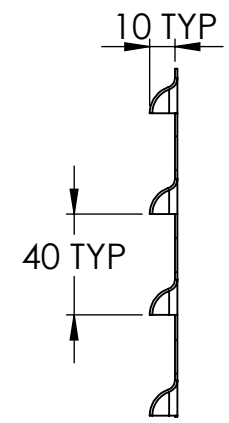
DETAIL A
SCALE 2 : 5



DETAIL B
SCALE 2 : 5



DETAIL C
SCALE 1 : 3



SECTION D-D
SCALE 1 : 3

NOTES - UNLESS OTHERWISE SPECIFIED:

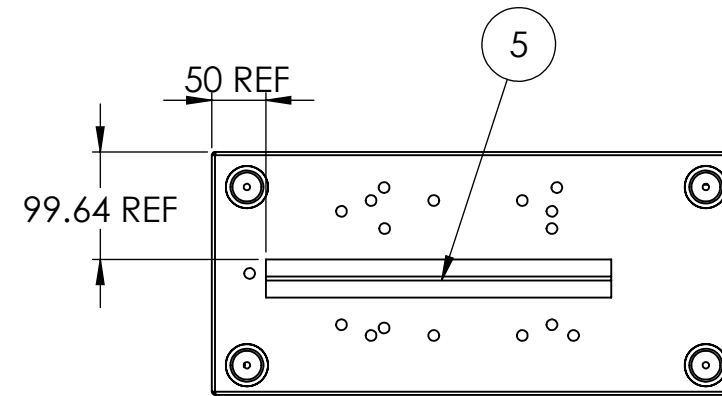
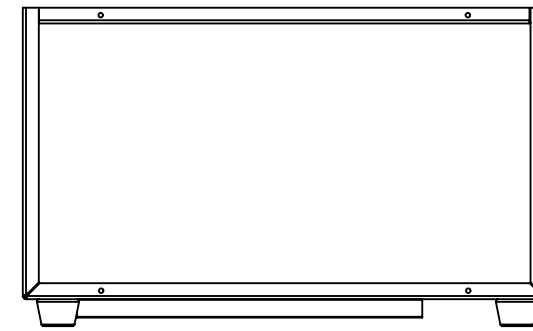
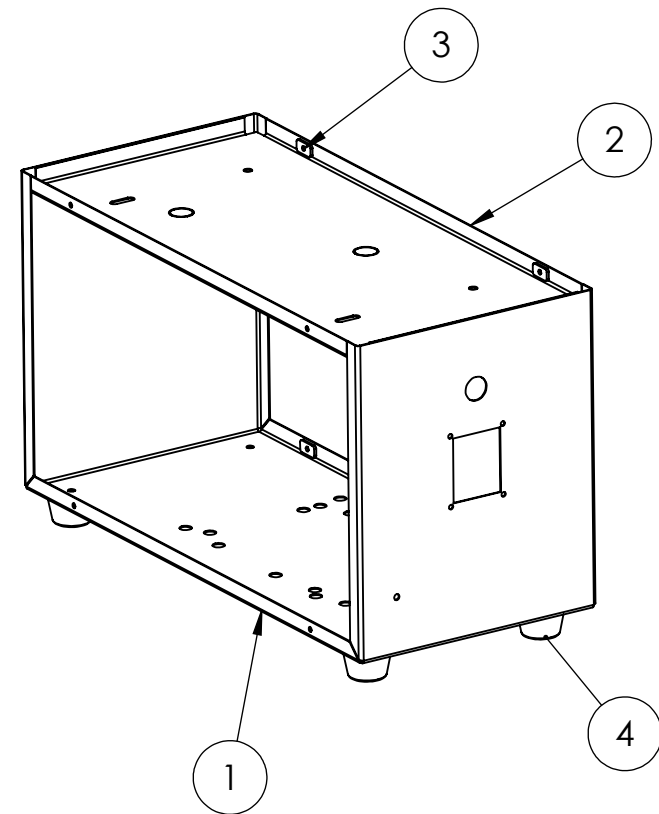
1. FINISH: POWDER COATED - RAL9005 - BLACK (MATT FINISH)
2. DIMENSIONS ARE TO BE INTERPRETED AS PER ASME Y14.5M - 1994.
3. ALL DIMENSIONS APPLY AFTER FINISHING.
4. PART TO BE CLEAN AND FREE OF ALL SHARP EDGES BURRS, CHIPS, SHAVINGS AND OILS BOTH INTERNALLY AND EXTERNALLY.
5. ALL BEND RADIUS AND RELIEFS TO BE MINIMUM.
6. ALL DIMENSIONS ARE IN MM.
7. UNLESS OTHERWISE SPECIFIED DIMENSIONS REFER DXF DRAWING.

SUPERSEDES:		NAME	DATE/SIGN																								
MATERIAL: CRCA 1.2mm THK		DRAWN	MA																								
WEIGHT: G	THK: MM	CHK'D	VK																								
FINISH: SEE NOTES		APPV'D	ASK																								
TOLERANCES UNLESS OTHERWISE SPECIFIED		STATUS:																									
<table border="1"> <thead> <tr> <th colspan="8">LINEAR DIMENSION</th> </tr> <tr> <th>0.5-3</th> <th>3-6</th> <th>6-30</th> <th>30-120</th> <th>120-400</th> <th>400-1000</th> <th>1000-2000</th> <th>2000-4000</th> </tr> </thead> <tbody> <tr> <td>±0.5</td> <td>±0.5</td> <td>±1</td> <td>±2</td> <td>±3</td> <td>±4</td> <td>±5</td> <td>±10</td> </tr> </tbody> </table>				LINEAR DIMENSION								0.5-3	3-6	6-30	30-120	120-400	400-1000	1000-2000	2000-4000	±0.5	±0.5	±1	±2	±3	±4	±5	±10
LINEAR DIMENSION																											
0.5-3	3-6	6-30	30-120	120-400	400-1000	1000-2000	2000-4000																				
±0.5	±0.5	±1	±2	±3	±4	±5	±10																				
<table border="1"> <thead> <tr> <th colspan="4">ANGLER DIMENSION</th> <th colspan="4">EXTERNAL RADII & CH</th> </tr> <tr> <th>0-10</th> <th>10-50</th> <th>50-120</th> <th>120-400</th> <th>OVER 400</th> <th>0.5 - 3</th> <th>3 - 6</th> <th>OVER 6</th> </tr> </thead> <tbody> <tr> <td>±1°</td> <td>±0.30°</td> <td>±0.30°</td> <td>±0.10°</td> <td>±0.5°</td> <td>±0.2</td> <td>±0.5</td> <td>±1</td> </tr> </tbody> </table>				ANGLER DIMENSION				EXTERNAL RADII & CH				0-10	10-50	50-120	120-400	OVER 400	0.5 - 3	3 - 6	OVER 6	±1°	±0.30°	±0.30°	±0.10°	±0.5°	±0.2	±0.5	±1
ANGLER DIMENSION				EXTERNAL RADII & CH																							
0-10	10-50	50-120	120-400	OVER 400	0.5 - 3	3 - 6	OVER 6																				
±1°	±0.30°	±0.30°	±0.10°	±0.5°	±0.2	±0.5	±1																				
THIRD ANGLE PROJECTION:																											



DOC TYPE: MECHANICAL DRAWING	
PRODUCT: 15-20 A M.S. STAND	
TITLE: RCAB00094R0-00-00_01	
DWG NO:	SIZE
1:10	A3
2 OF 8	

REVISIONS					
REV	DESCRIPTION	DRN	CHK	APPD	DATE



ITEM NO.	PART NAME	DESCRIPTION	QTY.
1	BOTTOM PLATE	RCAB00094R0-01-00_01	1
2	TOP COVER	RCAB00094R0-01-00_02	1
3	WELD PIECE	RCAB00094R0-01-00_03	8
4	BUSH	RCAB00094R0-01-00_04	4
5	STIFFENER	RCAB00094R0-01-00_06	1

NOTES - UNLESS OTHERWISE SPECIFIED:

1. FINISH: POWDER COATED - RAL9005 - BLACK (MATT FINISH)
2. DIMENSIONS ARE TO BE INTERPRETED AS PER ASME Y14.5M - 1994.
3. ALL DIMENSIONS APPLY AFTER FINISHING.
4. PART TO BE CLEAN AND FREE OF ALL SHARP EDGES BURRS, CHIPS, SHAVINGS AND OILS BOTH INTERNALLY AND EXTERNALLY.
5. ALL BEND RADIUS AND RELIEFS TO BE MINIMUM.
6. ALL DIMENSIONS ARE IN MM.
7. UNLESS OTHERWISE SPECIFIED DIMENSIONS REFER DXF DRAWING.

SUPERSEDES:		NAME	DATE/SIGN
MATERIAL:		DRAWN	MA
WEIGHT: G	THK: MM	CHK'D	VK
FINISH: SEE NOTES		APPV'D	ASK
TOLERANCES UNLESS OTHERWISE SPECIFIED		STATUS:	
LINEAR DIMENSION			
0.5-3	3-6	6-30	30-120
±0.5	±0.5	±1	±2
120-400		400-1000	1000-2000
±3		±4	±5
2000-4000		±10	
ANGULAR DIMENSION		EXTERNAL RADII & CH	
0-10	10-50	50-120	120-400
±1°	±0.30°	±0.30°	±0.10°
OVER 400		0.5 - 3	3 - 6
±0.5°		±0.2	±0.5
OVER 6		±1	
THIRD ANGLE PROJECTION:			

FE Fuji Electric

DOC TYPE: MECHANICAL DRAWING

PRODUCT: 15-20 A M.S. STAND

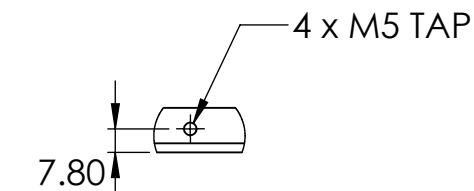
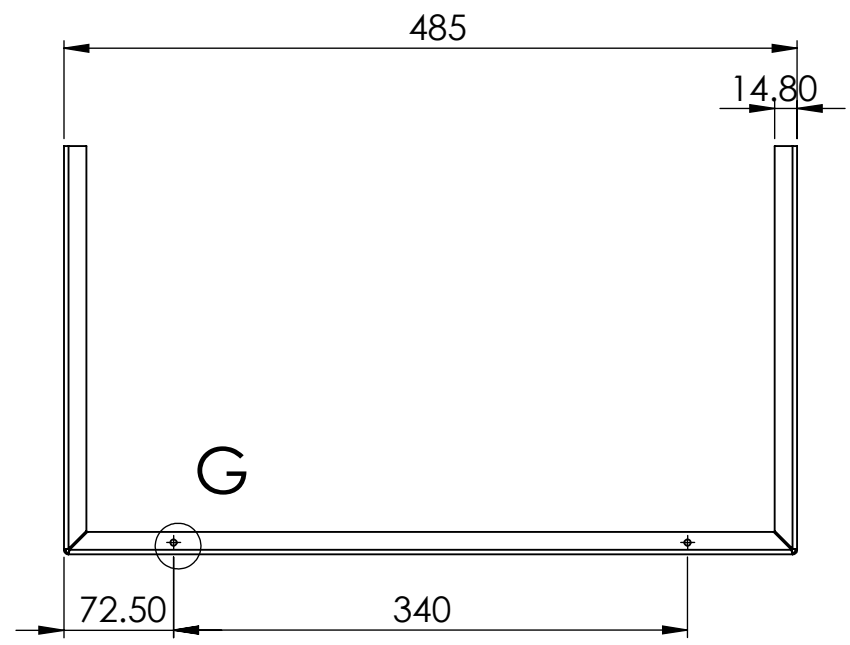
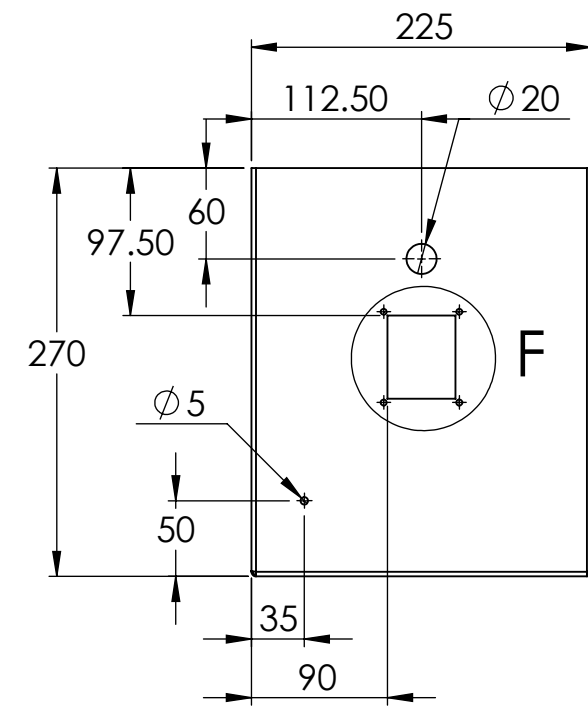
TITLE: RCAB00094R0-01

DWG NO: SIZE

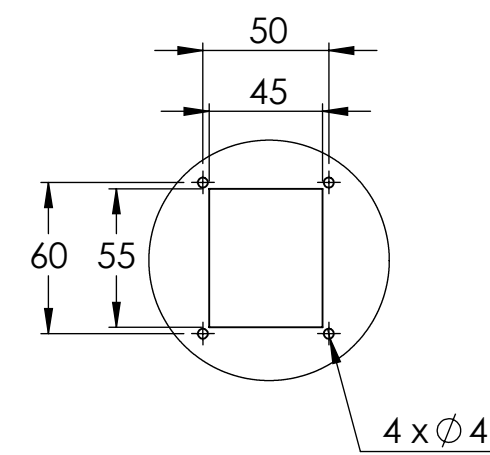
A3

1:10 3 OF 8

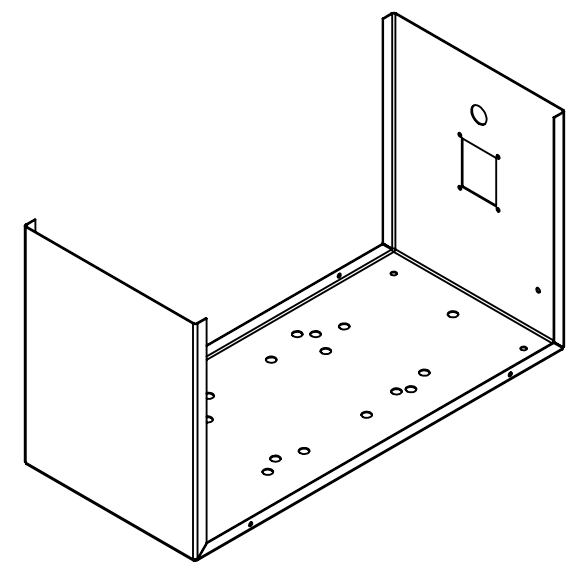
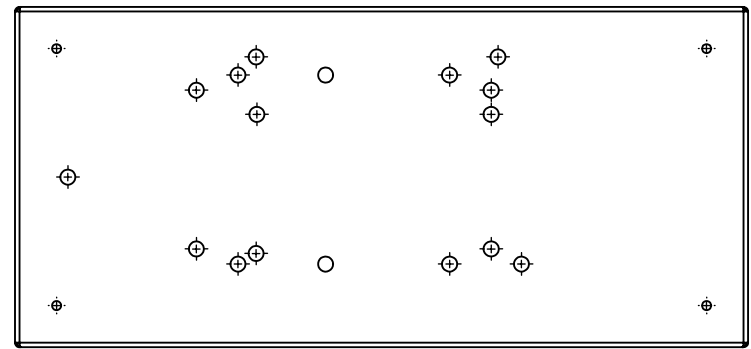
REVISIONS					
REV	DESCRIPTION	DRN	CHK	APPD	DATE



DETAIL G
SCALE 2 : 5



DETAIL F
SCALE 1 : 3



- NOTES - UNLESS OTHERWISE SPECIFIED:
1. FINISH: POWDER COATED - RAL9005 - BLACK (MATT FINISH)
 2. DIMENSIONS ARE TO BE INTERPRETED AS PER ASME Y14.5M - 1994.
 3. ALL DIMENSIONS APPLY AFTER FINISHING.
 4. PART TO BE CLEAN AND FREE OF ALL SHARP EDGES BURRS, CHIPS, SHAVINGS AND OILS BOTH INTERNALLY AND EXTERNALLY.
 5. ALL BEND RADIUS AND RELIEFS TO BE MINIMUM.
 6. ALL DIMENSIONS ARE IN MM.
 7. UNLESS OTHERWISE SPECIFIED DIMENSIONS REFER DXF DRAWING.

SUPERSEDES:		NAME	DATE/SIGN
MATERIAL: CRCA 1.2mm THK		DRAWN	MA
WEIGHT: G	THK: MM	CHK'D	VK
FINISH: SEE NOTES		APPV'D	ASK
TOLERANCES UNLESS OTHERWISE SPECIFIED		STATUS:	
LINEAR DIMENSION			
0.5-3	3-6	6-30	30-120
±0.5	±0.5	±1	±2
ANGULAR DIMENSION			
0-10	10-50	50-120	120-400
±1°	±0.30°	±0.30°	±0.10°
EXTERNAL RADII & CH			
0.5 - 3	3 - 6	OVER 6	
±0.2	±0.5	±1	
THIRD ANGLE PROJECTION:			

FE Fuji Electric

DOC TYPE: MECHANICAL DRAWING

PRODUCT: 15-20 A M.S. STAND

TITLE: RCAB00094R0-01-00_01

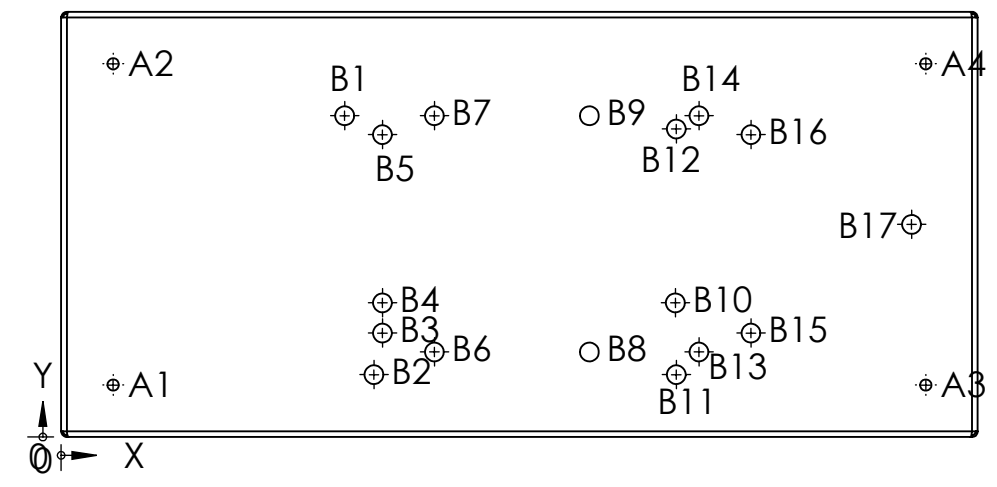
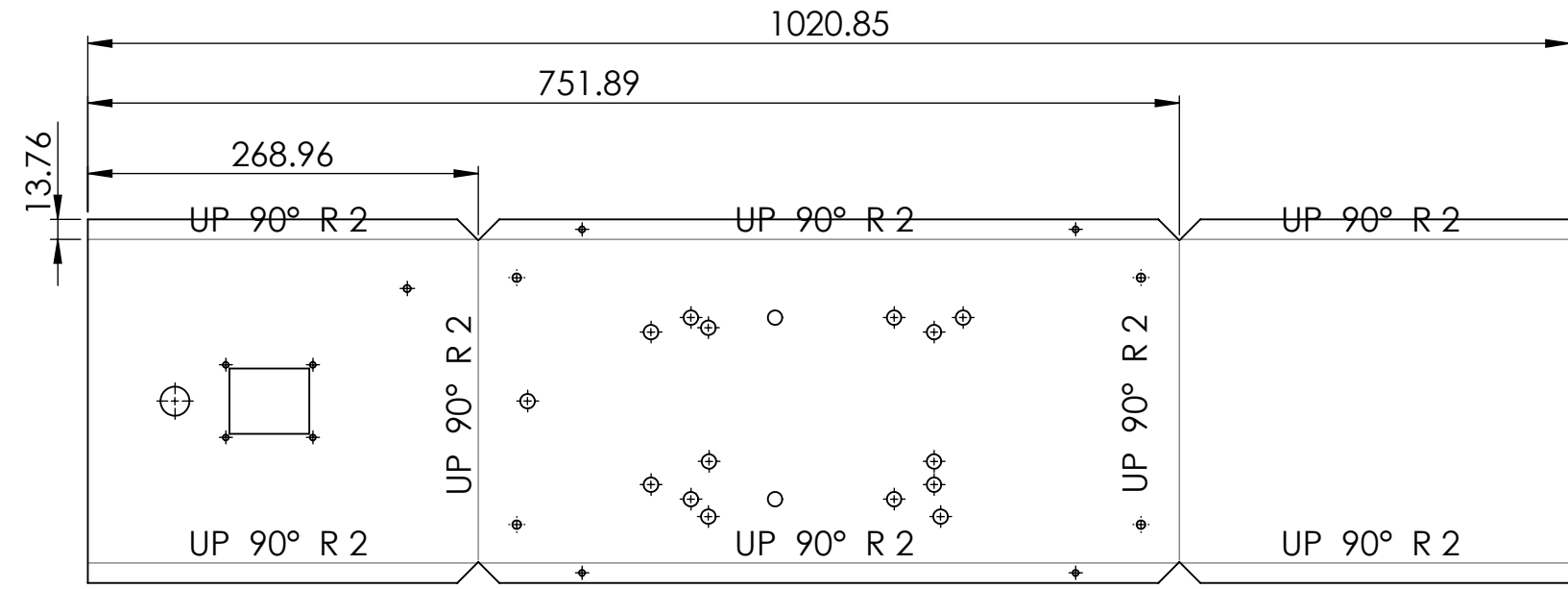
DWG NO: 1:10

SIZE: A3

4 OF 8

REVISIONS					
REV	DESCRIPTION	DRN	CHK	APPD	DATE

TAG	X LOC	Y LOC	SIZE
A1	27.50	27.50	Ø 6 THRU
A2	27.50	197.50	Ø 6 THRU
A3	457.50	27.50	Ø 6 THRU
A4	457.50	197.50	Ø 6 THRU
B1	150	170	Ø 10 THRU
B2	165.50	33	Ø 10 THRU
B3	170	55	Ø 10 THRU
B4	170	71	Ø 10 THRU
B5	170	160	Ø 10 THRU
B6	197.50	45	Ø 10 THRU
B7	197.50	170	Ø 10 THRU
B8	279.50	45	Ø 10 THRU
B9	279.50	170	Ø 10 THRU
B10	325	71	Ø 10 THRU
B11	325.50	33	Ø 10 THRU
B12	325.50	163	Ø 10 THRU
B13	337.50	45	Ø 10 THRU
B14	337.50	170	Ø 10 THRU
B15	365	55	Ø 10 THRU
B16	365	160	Ø 10 THRU
B17	450	112.50	Ø 10 THRU



NOTES - UNLESS OTHERWISE SPECIFIED:

1. FINISH: POWDER COATED - RAL9005 - BLACK (MATT FINISH)
2. DIMENSIONS ARE TO BE INTERPRETED AS PER ASME Y14.5M - 1994.
3. ALL DIMENSIONS APPLY AFTER FINISHING.
4. PART TO BE CLEAN AND FREE OF ALL SHARP EDGES BURRS, CHIPS, SHAVINGS AND OILS BOTH INTERNALLY AND EXTERNALLY.
5. ALL BEND RADIUS AND RELIEFS TO BE MINIMUM.
6. ALL DIMENSIONS ARE IN MM.
7. UNLESS OTHERWISE SPECIFIED DIMENSIONS REFER DXF DRAWING.

SUPERSEDES:		NAME	DATE/SIGN																								
MATERIAL:		DRAWN	MA																								
WEIGHT: G	THK: MM	CHK'D	VK																								
FINISH: SEE NOTES		APPV'D	ASK																								
TOLERANCES UNLESS OTHERWISE SPECIFIED		STATUS:																									
<table border="1"> <thead> <tr> <th colspan="8">LINEAR DIMENSION</th> </tr> <tr> <th>0.5-3</th> <th>3-6</th> <th>6-30</th> <th>30-120</th> <th>120-400</th> <th>400-1000</th> <th>1000-2000</th> <th>2000-4000</th> </tr> </thead> <tbody> <tr> <td>±0.5</td> <td>±0.5</td> <td>±1</td> <td>±2</td> <td>±3</td> <td>±4</td> <td>±5</td> <td>±10</td> </tr> </tbody> </table>				LINEAR DIMENSION								0.5-3	3-6	6-30	30-120	120-400	400-1000	1000-2000	2000-4000	±0.5	±0.5	±1	±2	±3	±4	±5	±10
LINEAR DIMENSION																											
0.5-3	3-6	6-30	30-120	120-400	400-1000	1000-2000	2000-4000																				
±0.5	±0.5	±1	±2	±3	±4	±5	±10																				
<table border="1"> <thead> <tr> <th colspan="4">ANGLER DIMENSION</th> <th colspan="4">EXTERNAL RADII & CH</th> </tr> <tr> <th>0-10</th> <th>10-50</th> <th>50-120</th> <th>120-400</th> <th>OVER 400</th> <th>0.5 - 3</th> <th>3 - 6</th> <th>OVER 6</th> </tr> </thead> <tbody> <tr> <td>±1°</td> <td>±0.30°</td> <td>±0.30°</td> <td>±0.10°</td> <td>±0.5°</td> <td>±0.2</td> <td>±0.5</td> <td>±1</td> </tr> </tbody> </table>				ANGLER DIMENSION				EXTERNAL RADII & CH				0-10	10-50	50-120	120-400	OVER 400	0.5 - 3	3 - 6	OVER 6	±1°	±0.30°	±0.30°	±0.10°	±0.5°	±0.2	±0.5	±1
ANGLER DIMENSION				EXTERNAL RADII & CH																							
0-10	10-50	50-120	120-400	OVER 400	0.5 - 3	3 - 6	OVER 6																				
±1°	±0.30°	±0.30°	±0.10°	±0.5°	±0.2	±0.5	±1																				
THIRD ANGLE PROJECTION:																											

Fuji Electric

DOC TYPE: MECHANICAL DRAWING

PRODUCT: 15-20 A M.S. STAND

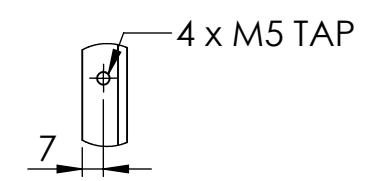
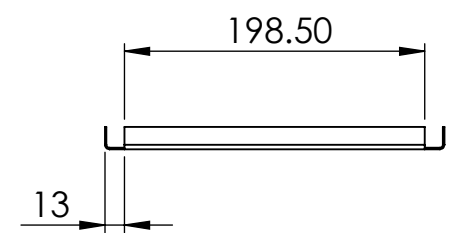
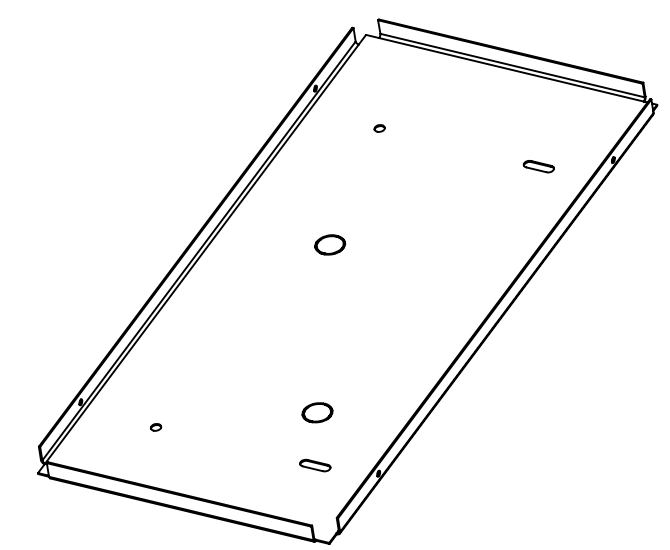
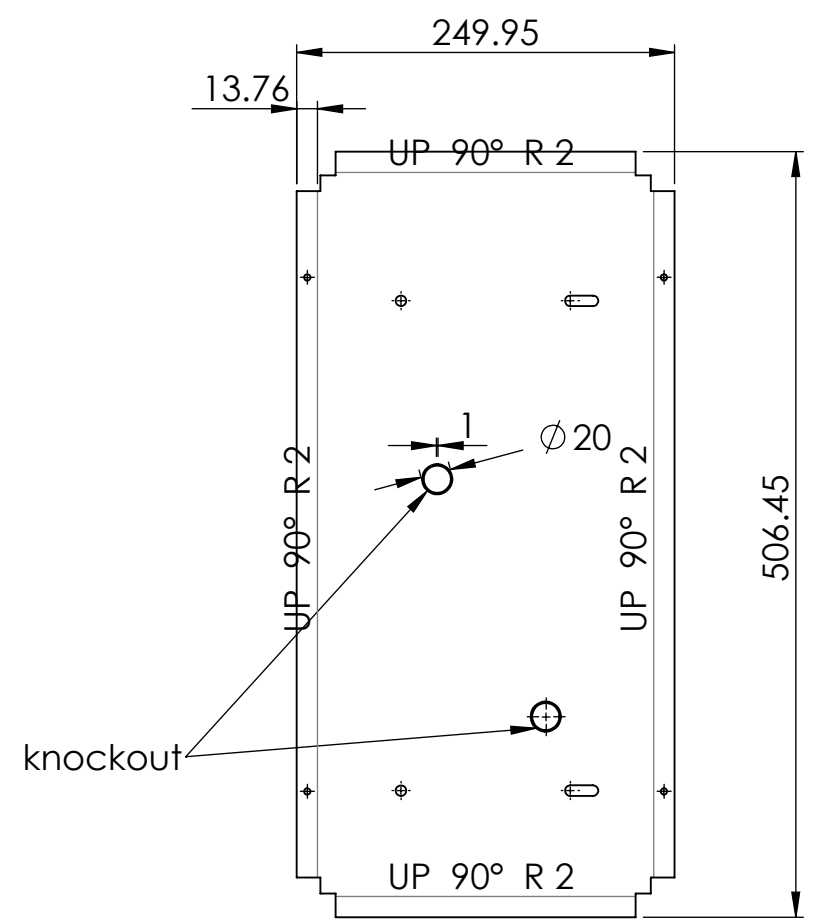
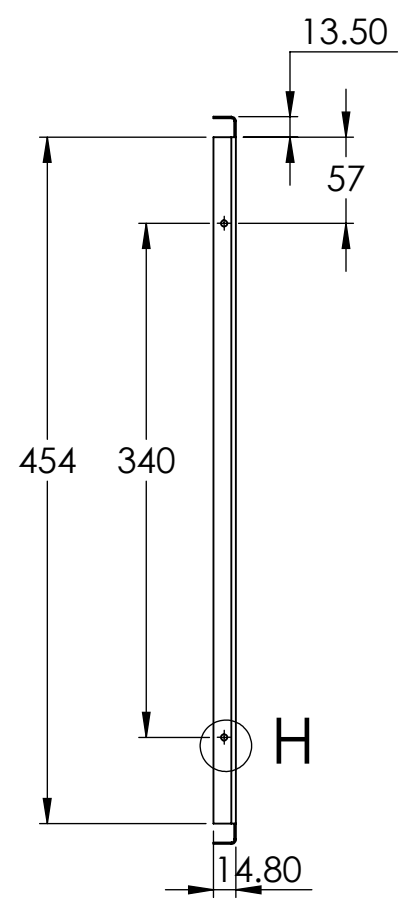
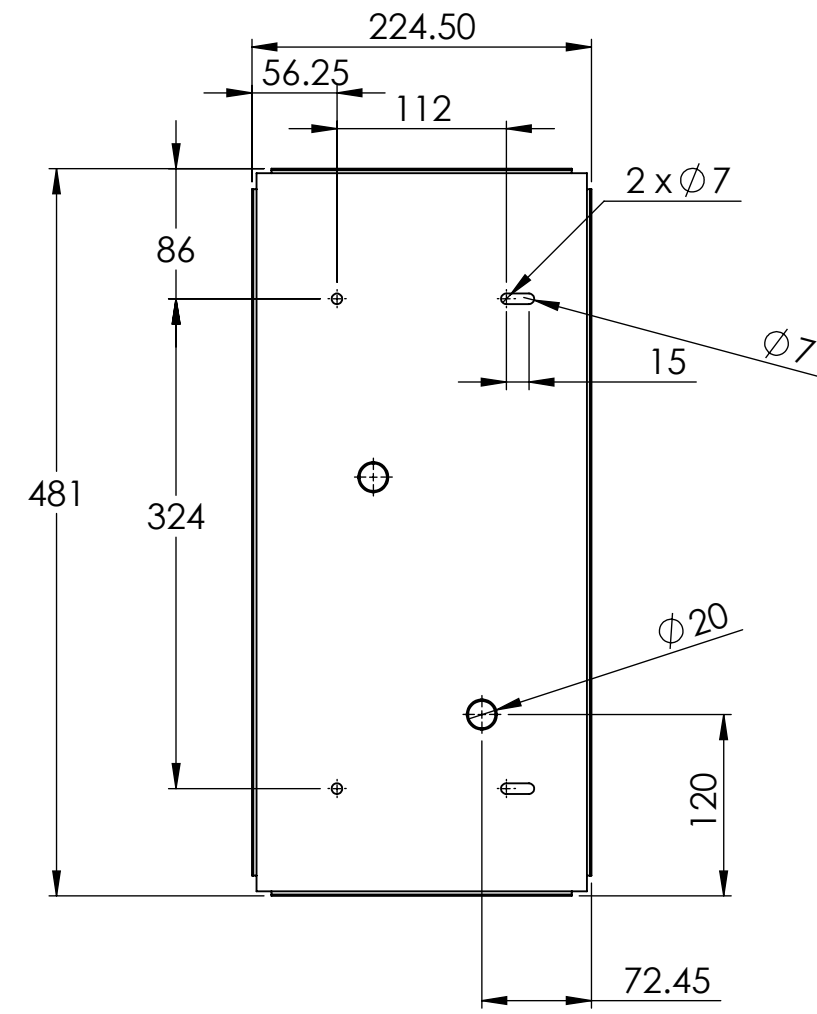
TITLE: RCAB00094R0-01-00_01

DWG NO: 1:10

5 OF 8

SIZE: A3

REVISIONS					
REV	DESCRIPTION	DRN	CHK	APPD	DATE



DETAIL H
SCALE 2 : 5

- NOTES - UNLESS OTHERWISE SPECIFIED:
1. FINISH: POWDER COATED - RAL9005 - BLACK (MATT FINISH)
 2. DIMENSIONS ARE TO BE INTERPRETED AS PER ASME Y14.5M - 1994.
 3. ALL DIMENSIONS APPLY AFTER FINISHING.
 4. PART TO BE CLEAN AND FREE OF ALL SHARP EDGES BURRS, CHIPS, SHAVINGS AND OILS BOTH INTERNALLY AND EXTERNALLY.
 5. ALL BEND RADIUS AND RELIEFS TO BE MINIMUM.
 6. ALL DIMENSIONS ARE IN MM.
 7. UNLESS OTHERWISE SPECIFIED DIMENSIONS REFER DXF DRAWING.

SUPERSEDES:		NAME	DATE/SIGN
MATERIAL: CRCA 1.2mm THK		DRAWN	MA
WEIGHT: G	THK: MM	CHK'D	VK
FINISH: SEE NOTES		APPV'D	ASK
TOLERANCES UNLESS OTHERWISE SPECIFIED		STATUS:	
LINEAR DIMENSION			
0.5-3	3-6	6-30	30-120
120-400	400-1000	1000-2000	2000-4000
±0.5	±0.5	±1	±2
±3	±4	±5	±10
ANGULAR DIMENSION		EXTERNAL RADII & CH	
0-10	10-50	50-120	120-400
OVER 400	0.5 - 3	3 - 6	OVER 6
±1°	±0.30°	±0.30°	±0.10°
±0.5°	±0.2	±0.5	±1
THIRD ANGLE PROJECTION:			

FE Fuji Electric

DOC TYPE: MECHANICAL DRAWING

PRODUCT: 15-20 A M.S. STAND

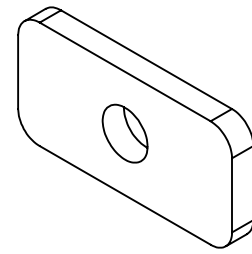
TITLE: RCAB00094R0-01-00_02

DWG NO: SIZE

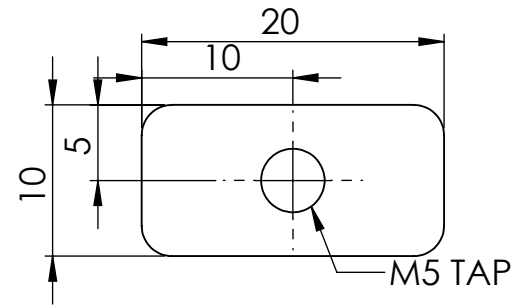
A3

1:10 6 OF 8

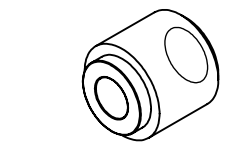
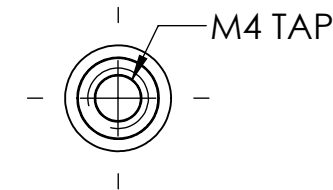
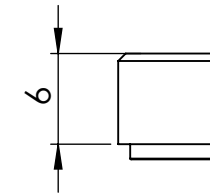
REVISIONS					
REV	DESCRIPTION	DRN	CHK	APPD	DATE



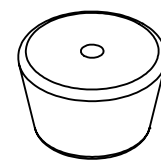
WELD PIECE



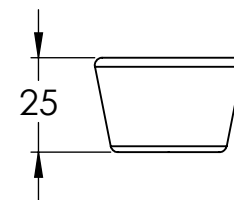
CRCA 2mm THK



M4 STAND OFF



BUSH



NOTES - UNLESS OTHERWISE SPECIFIED:

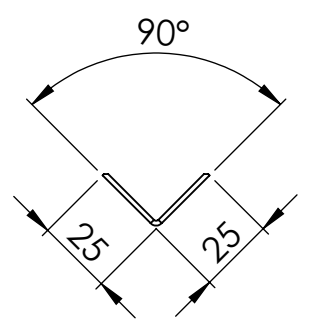
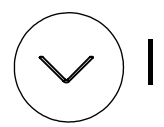
1. FINISH: POWDER COATED - RAL9005 - BLACK (MATT FINISH)
2. DIMENSIONS ARE TO BE INTERPRETED AS PER ASME Y14.5M - 1994.
3. ALL DIMENSIONS APPLY AFTER FINISHING.
4. PART TO BE CLEAN AND FREE OF ALL SHARP EDGES BURRS, CHIPS, SHAVINGS AND OILS BOTH INTERNALLY AND EXTERNALLY.
5. ALL BEND RADIUS AND RELIEFS TO BE MINIMUM.
6. ALL DIMENSIONS ARE IN MM.
7. UNLESS OTHERWISE SPECIFIED DIMENSIONS REFER DXF DRAWING.

SUPERSEDES:		NAME	DATE/SIGN																								
MATERIAL:		DRAWN	MA																								
WEIGHT: G	THK: MM	CHK'D	VK																								
FINISH: SEE NOTES		APPV'D	ASK																								
TOLERANCES UNLESS OTHERWISE SPECIFIED		STATUS:																									
<table border="1"> <thead> <tr> <th colspan="8">LINEAR DIMENSION</th> </tr> <tr> <th>0.5-3</th> <th>3-6</th> <th>6-30</th> <th>30-120</th> <th>120-400</th> <th>400-1000</th> <th>1000-2000</th> <th>2000-4000</th> </tr> </thead> <tbody> <tr> <td>±0.5</td> <td>±0.5</td> <td>±1</td> <td>±2</td> <td>±3</td> <td>±4</td> <td>±5</td> <td>±10</td> </tr> </tbody> </table>				LINEAR DIMENSION								0.5-3	3-6	6-30	30-120	120-400	400-1000	1000-2000	2000-4000	±0.5	±0.5	±1	±2	±3	±4	±5	±10
LINEAR DIMENSION																											
0.5-3	3-6	6-30	30-120	120-400	400-1000	1000-2000	2000-4000																				
±0.5	±0.5	±1	±2	±3	±4	±5	±10																				
<table border="1"> <thead> <tr> <th colspan="4">ANGULAR DIMENSION</th> <th colspan="4">EXTERNAL RADII & CH</th> </tr> <tr> <th>0-10</th> <th>10-50</th> <th>50-120</th> <th>120-400</th> <th>OVER 400</th> <th>0.5 - 3</th> <th>3 - 6</th> <th>OVER 6</th> </tr> </thead> <tbody> <tr> <td>±1°</td> <td>±0.30°</td> <td>±0.30°</td> <td>±0.10°</td> <td>±0.5°</td> <td>±0.2</td> <td>±0.5</td> <td>±1</td> </tr> </tbody> </table>				ANGULAR DIMENSION				EXTERNAL RADII & CH				0-10	10-50	50-120	120-400	OVER 400	0.5 - 3	3 - 6	OVER 6	±1°	±0.30°	±0.30°	±0.10°	±0.5°	±0.2	±0.5	±1
ANGULAR DIMENSION				EXTERNAL RADII & CH																							
0-10	10-50	50-120	120-400	OVER 400	0.5 - 3	3 - 6	OVER 6																				
±1°	±0.30°	±0.30°	±0.10°	±0.5°	±0.2	±0.5	±1																				
THIRD ANGLE PROJECTION:																											

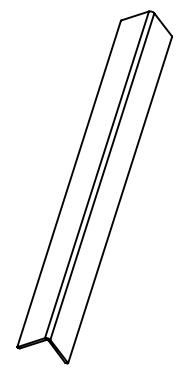
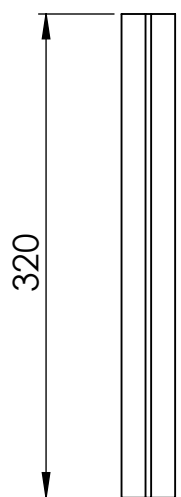


DOC TYPE: MECHANICAL DRAWING	
PRODUCT: 15-20 A M.S. STAND	
TITLE: RCAB00094R0-01-00_03	
DWG NO:	SIZE
1:10	A3
7 OF 8	

REVISIONS					
REV	DESCRIPTION	DRN	CHK	APPD	DATE



DETAIL I
SCALE 2 : 5



NOTES - UNLESS OTHERWISE SPECIFIED:

1. FINISH: POWDER COATED - RAL9005 - BLACK (MATT FINISH)
2. DIMENSIONS ARE TO BE INTERPRETED AS PER ASME Y14.5M - 1994.
3. ALL DIMENSIONS APPLY AFTER FINISHING.
4. PART TO BE CLEAN AND FREE OF ALL SHARP EDGES BURRS, CHIPS, SHAVINGS AND OILS BOTH INTERNALLY AND EXTERNALLY.
5. ALL BEND RADIUS AND RELIEFS TO BE MINIMUM.
6. ALL DIMENSIONS ARE IN MM.
7. UNLESS OTHERWISE SPECIFIED DIMENSIONS REFER DXF DRAWING.

SUPERSEDES:		NAME	DATE/SIGN
MATERIAL: CRCA 2mm THK		DRAWN	MA
WEIGHT: G	THK: MM	CHK'D	VK
FINISH: SEE NOTES		APPV'D	ASK
TOLERANCES UNLESS OTHERWISE SPECIFIED		STATUS:	
LINEAR DIMENSION			
0.5-3	3-6	6-30	30-120
120-400	400-1000	1000-2000	2000-4000
±0.5	±0.5	±1	±2
±3	±4	±5	±10
ANGULAR DIMENSION		EXTERNAL RADII & CH	
0-10	10-50	50-120	120-400
OVER 400	0.5 - 3	3 - 6	OVER 6
±1°	±0.30°	±0.30°	±0.10°
±0.5°	±0.2	±0.5	±1
THIRD ANGLE PROJECTION:			



DOC TYPE: MECHANICAL DRAWING	
PRODUCT: 15-20 A M.S. STAND	
TITLE: RCAB00094R0-01-00_06	
DWG NO:	SIZE
1:10	A3
8 OF 8	