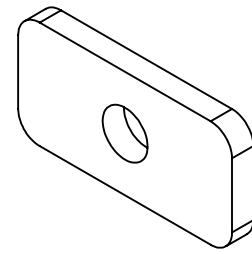
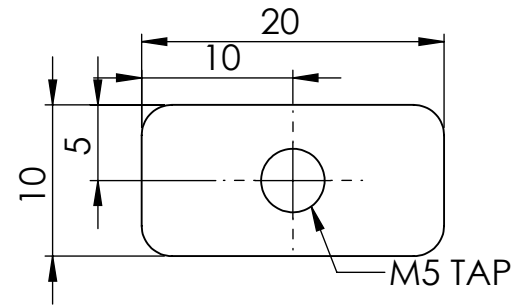


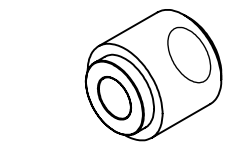
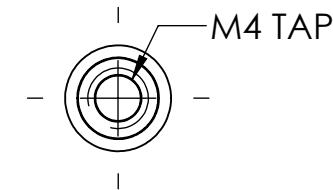
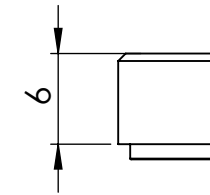
REVISIONS					
REV	DESCRIPTION	DRN	CHK	APPD	DATE



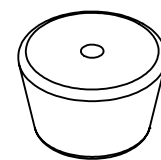
WELD PIECE



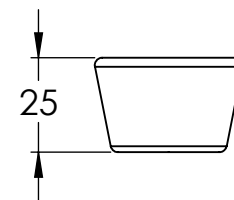
CRCA 2mm THK



M4 STAND OFF



BUSH



NOTES - UNLESS OTHERWISE SPECIFIED:

1. FINISH: POWDER COATED - RAL9005 - BLACK (MATT FINISH)
2. DIMENSIONS ARE TO BE INTERPRETED AS PER ASME Y14.5M - 1994.
3. ALL DIMENSIONS APPLY AFTER FINISHING.
4. PART TO BE CLEAN AND FREE OF ALL SHARP EDGES BURRS, CHIPS, SHAVINGS AND OILS BOTH INTERNALLY AND EXTERNALLY.
5. ALL BEND RADIUS AND RELIEFS TO BE MINIMUM.
6. ALL DIMENSIONS ARE IN MM.
7. UNLESS OTHERWISE SPECIFIED DIMENSIONS REFER DXF DRAWING.

SUPERSEDES:		NAME	DATE/SIGN
MATERIAL:		DRAWN	MA
WEIGHT: G	THK: MM	CHK'D	VK
FINISH: SEE NOTES		APPV'D	ASK
TOLERANCES UNLESS OTHERWISE SPECIFIED		STATUS:	
LINEAR DIMENSION			
0.5-3	3-6	6-30	30-120
120-400	400-1000	1000-2000	2000-4000
±0.5	±0.5	±1	±2
±3	±4	±5	±10
ANGULAR DIMENSION		EXTERNAL RADII & CH	
0-10	10-50	50-120	120-400
OVER 400	0.5 - 3	3 - 6	OVER 6
±1°	±0.30°	±0.30°	±0.10°
±0.5°	±0.2	±0.5	±1
THIRD ANGLE PROJECTION:			



DOC TYPE: MECHANICAL DRAWING	
PRODUCT: 15-20 A M.S. STAND	
TITLE: RCAB00094R0-01-00_03	
DWG NO:	SIZE
1:10	A3
7 OF 8	