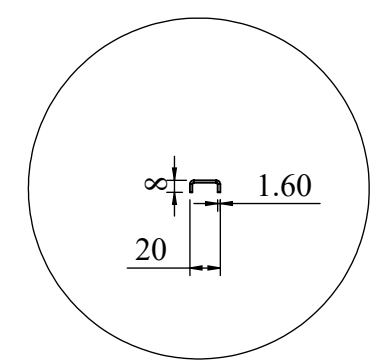
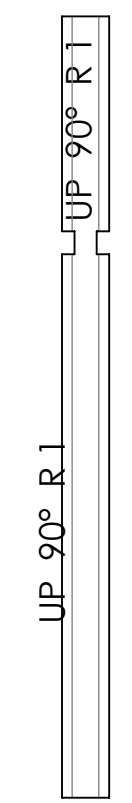
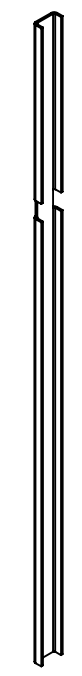
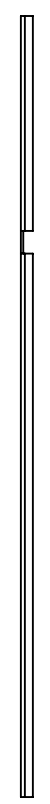
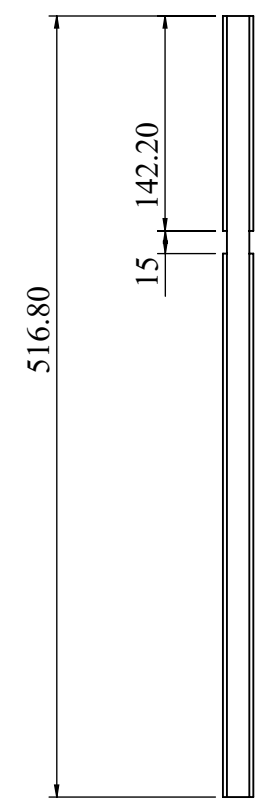


REVISIONS					
REV	DESCRIPTION	DRN	CHK	APPD	DATE
REV 00					



**DETAIL E**  
SCALE 2 : 5

- NOTES - UNLESS OTHERWISE SPECIFIED:
1. FINISH: POWDER COATED - RAL9005 - BLACK (MATT FINISH)
  2. DIMENSIONS ARE TO BE INTERPRETED AS PER ASME Y14.5M - 1994.
  3. ALL DIMENSIONS APPLY AFTER FINISHING.
  4. PART TO BE CLEAN AND FREE OF ALL SHARP EDGES BURRS, CHIPS, SHAVINGS AND OILS BOTH INTERNALLY AND EXTERNALLY.
  5. ALL BEND RADIUS AND RELIEFS TO BE MINIMUM.
  6. ALL DIMENSIONS ARE IN MM.
  7. UNLESS OTHERWISE SPECIFIED DIMENSIONS REFER DXF DRAWING.

SUPERSEDES:		NAME	DATE/SIGN																								
MATERIAL: CRCA		DRAWN	VIGNESH 07-09-2020																								
WEIGHT: 199.78G	THK: 1.6MM	CHK'D	VS																								
FINISH: SEE NOTES		APPV'D	AK																								
TOLERANCES UNLESS OTHERWISE SPECIFIED		STATUS: REV 00																									
<table border="1"> <thead> <tr> <th colspan="8">LINEAR DIMENSION</th> </tr> <tr> <th>0.5-3</th> <th>3-6</th> <th>6-30</th> <th>30-120</th> <th>120-400</th> <th>400-1000</th> <th>1000-2000</th> <th>2000-4000</th> </tr> </thead> <tbody> <tr> <td>±0.5</td> <td>±0.5</td> <td>±1</td> <td>±2</td> <td>±3</td> <td>±4</td> <td>±5</td> <td>±10</td> </tr> </tbody> </table>				LINEAR DIMENSION								0.5-3	3-6	6-30	30-120	120-400	400-1000	1000-2000	2000-4000	±0.5	±0.5	±1	±2	±3	±4	±5	±10
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±0.5	±0.5	±1	±2	±3	±4	±5	±10																				
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±1°	±0.30°	±0.30°	±0.10°	±0.5°	±0.2	±0.5	±1																				
THIRD ANGLE PROJECTION:																											

DOC TYPE: MECHANICAL DRAWING	
PRODUCT: 10KVA UPS	
TITLE: VERTICAL STIFFNER	
DWG NO: RCAB03622R0-01-08	SIZE: A3
1:5	12 OF 14