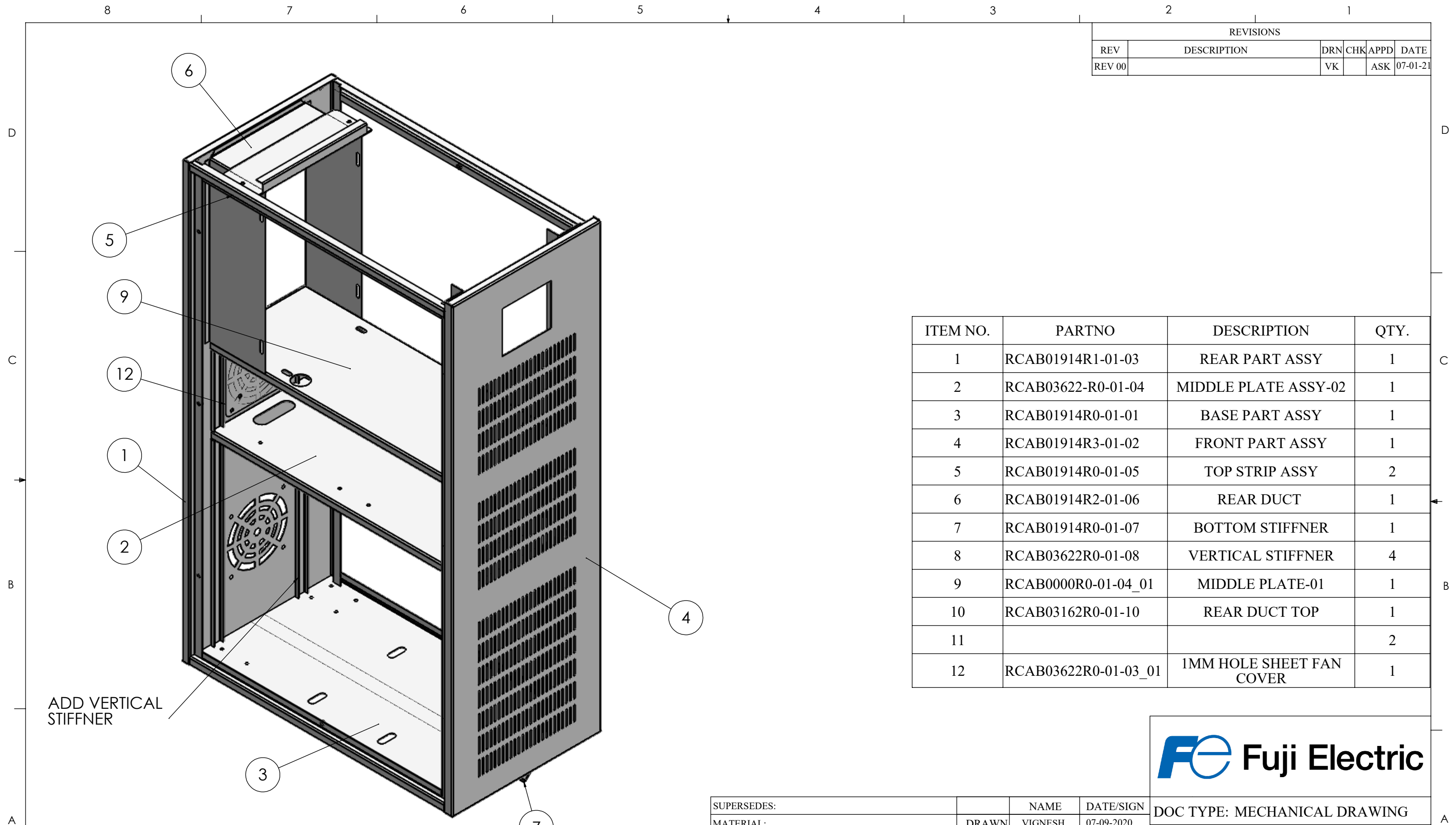


REVISIONS					
REV	DESCRIPTION	DRN	CHK	APPD	DATE
REV 00		VK		ASK	07-01-21



ITEM NO.	PARTNO	DESCRIPTION	QTY.
1	RCAB01914R1-01-03	REAR PART ASSY	1
2	RCAB03622-R0-01-04	MIDDLE PLATE ASSY-02	1
3	RCAB01914R0-01-01	BASE PART ASSY	1
4	RCAB01914R3-01-02	FRONT PART ASSY	1
5	RCAB01914R0-01-05	TOP STRIP ASSY	2
6	RCAB01914R2-01-06	REAR DUCT	1
7	RCAB01914R0-01-07	BOTTOM STIFFNER	1
8	RCAB03622R0-01-08	VERTICAL STIFFNER	4
9	RCAB0000R0-01-04_01	MIDDLE PLATE-01	1
10	RCAB03162R0-01-10	REAR DUCT TOP	1
11			2
12	RCAB03622R0-01-03_01	1MM HOLE SHEET FAN COVER	1

ADD VERTICAL STIFFNER

- NOTES - UNLESS OTHERWISE SPECIFIED:
1. FINISH: POWDER COATED - RAL9005 - BLACK (MATT FINISH)
 2. DIMENSIONS ARE TO BE INTERPRETED AS PER ASME Y14.5M - 1994.
 3. ALL DIMENSIONS APPLY AFTER FINISHING.
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 5. ALL BEND RADIUS AND RELIEFS TO BE MINIMUM.
 6. ALL DIMENSIONS ARE IN MM.
 7. UNLESS OTHERWISE SPECIFIED DIMENSIONS REFER DXF DRAWING.

SUPERSEDES:		NAME	DATE/SIGN																								
MATERIAL:		DRAWN	VIGNESH 07-09-2020																								
WEIGHT: 14034.32G	THK: MM	CHK'D	VS																								
FINISH: SEE NOTES		APPV'D	AK																								
TOLERANCES UNLESS OTHERWISE SPECIFIED		STATUS: REV 00																									
<table border="1"> <thead> <tr> <th colspan="8">LINEAR DIMENSION</th> </tr> <tr> <th>0.5-3</th> <th>3-6</th> <th>6-30</th> <th>30-120</th> <th>120-400</th> <th>400-1000</th> <th>1000-2000</th> <th>2000-4000</th> </tr> </thead> <tbody> <tr> <td>±0.5</td> <td>±0.5</td> <td>±1</td> <td>±2</td> <td>±3</td> <td>±4</td> <td>±5</td> <td>±10</td> </tr> </tbody> </table>				LINEAR DIMENSION								0.5-3	3-6	6-30	30-120	120-400	400-1000	1000-2000	2000-4000	±0.5	±0.5	±1	±2	±3	±4	±5	±10
LINEAR DIMENSION																											
0.5-3	3-6	6-30	30-120	120-400	400-1000	1000-2000	2000-4000																				
±0.5	±0.5	±1	±2	±3	±4	±5	±10																				
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ANGLER DIMENSION				EXTERNAL RADII & CH																							
0-10	10-50	50-120	120-400	OVER 400	0.5 - 3	3 - 6	OVER 6																				
±1°	±0.30°	±0.30°	±0.10°	±0.5°	±0.2	±0.5	±1																				
THIRD ANGLE PROJECTION:																											

FE Fuji Electric

DOC TYPE: MECHANICAL DRAWING

PRODUCT: 10KVA UPS

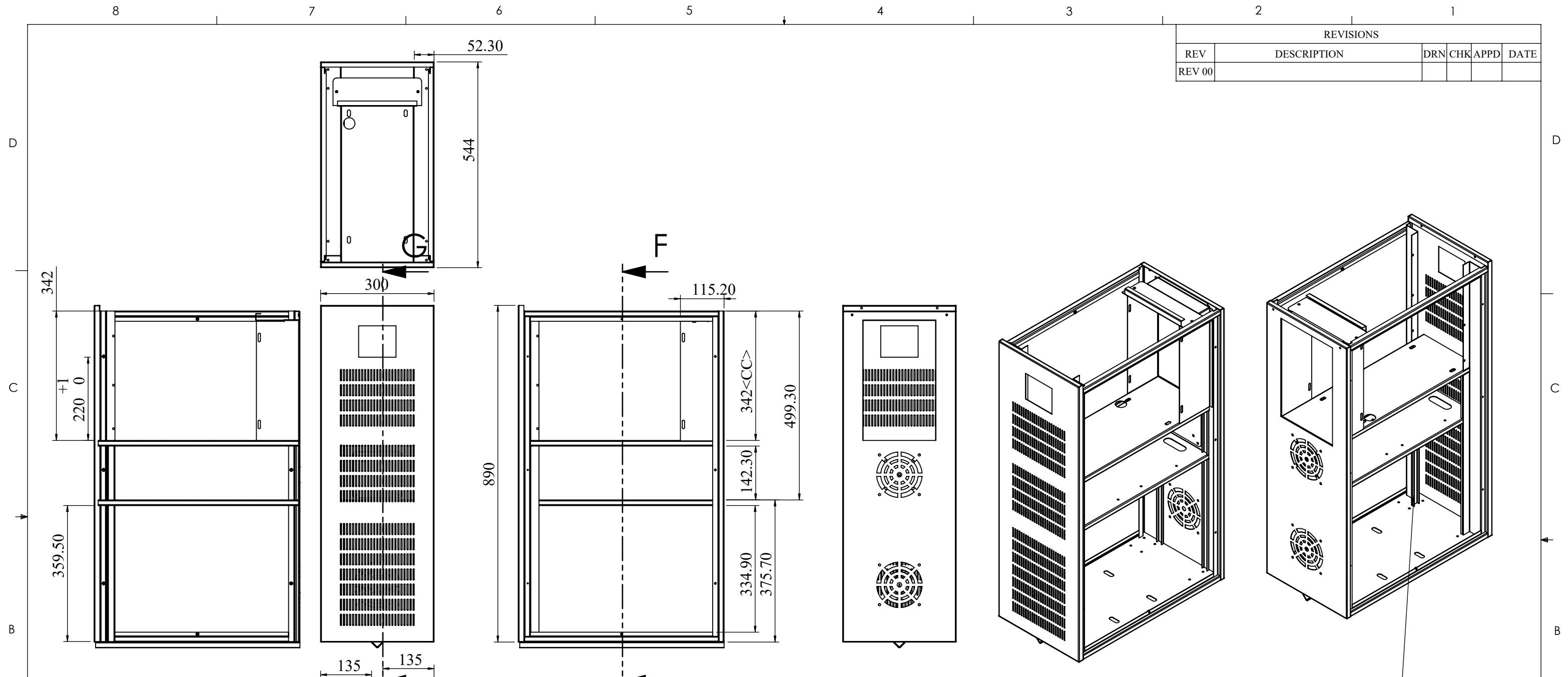
TITLE: FRAME ASSY

DWG NO: RCAB03622-R0-01

SIZE: A3

1:5 1 OF 14

REVISIONS					
REV	DESCRIPTION	DRN	CHK	APPD	DATE
REV 00					



SECTION G-G

- NOTES - UNLESS OTHERWISE SPECIFIED:
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SUPERSEDES:		NAME	DATE/SIGN																								
MATERIAL:		DRAWN	VIGNESH																								
WEIGHT: 14034.32G		THK: MM	07-09-2020																								
FINISH: SEE NOTES		CHK'D	VS																								
TOLERANCES UNLESS OTHERWISE SPECIFIED		APPV'D	AK																								
STATUS: REV 00		THIRD ANGLE PROJECTION:																									
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LINEAR DIMENSION																											
0.5-3	3-6	6-30	30-120	120-400	400-1000	1000-2000	2000-4000																				
±0.5	±0.5	±1	±2	±3	±4	±5	±10																				
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ANGLER DIMENSION				EXTERNAL RADII & CH																							
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±1°	±0.30°	±0.30°	±0.10°	±0.5°	±0.2	±0.5	±1																				

Fuji Electric

DOC TYPE: MECHANICAL DRAWING

PRODUCT: 10KVA UPS

TITLE: FRAME ASSY

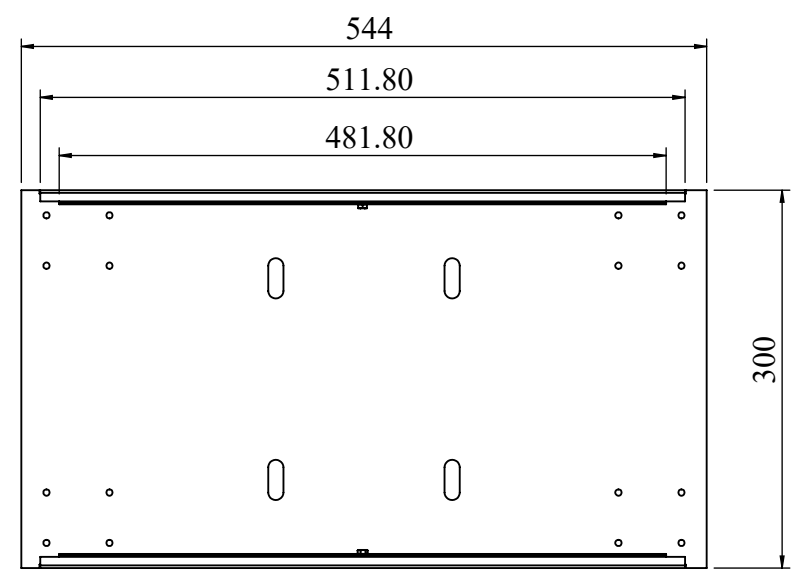
DWG NO: RCAB03622-R0-01

SIZE: A3

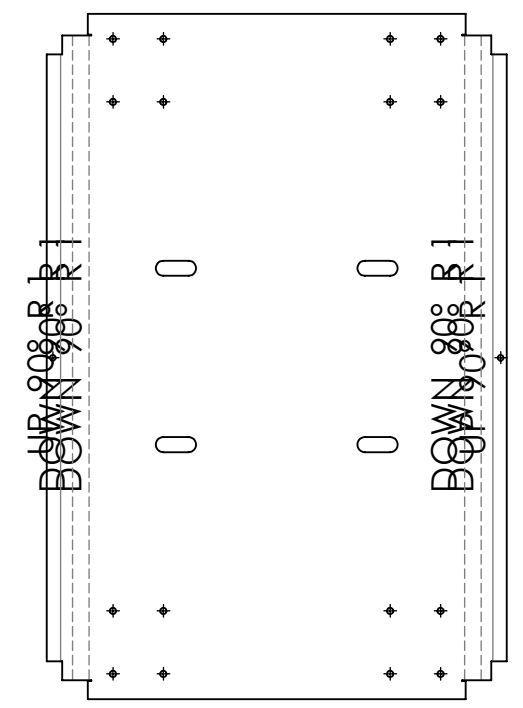
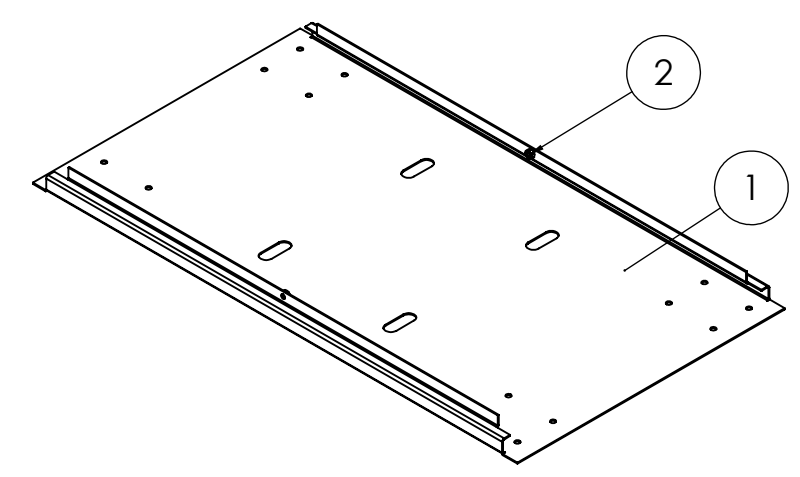
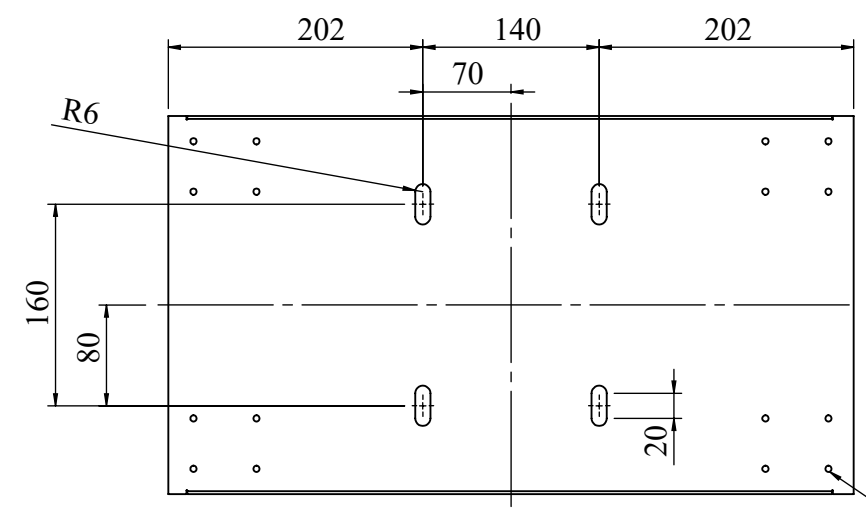
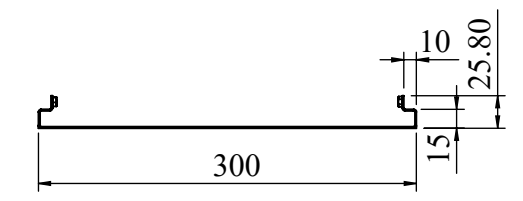
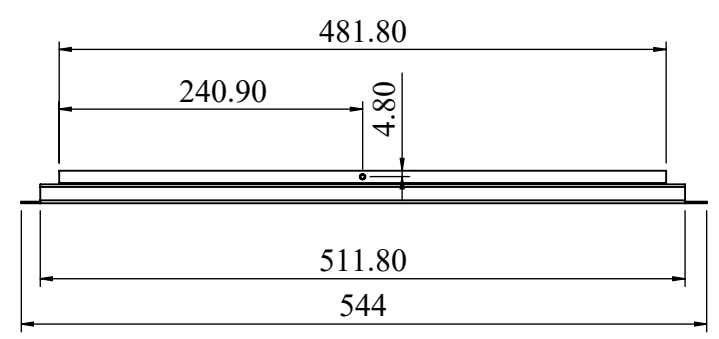
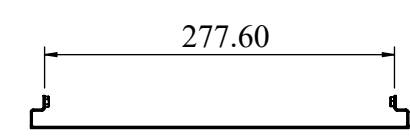
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2 OF 14

REVISIONS					
REV	DESCRIPTION	DRN	CHK	APPD	DATE
REV 01					



ITEM NO.	PartNo	DESCRIPTION	QTY.
1	RCAB03622R0-01-01_01	BASE PLATE	1
2	RCAB01914R0-01-01_02	M4 STUD/WELD NUT	2



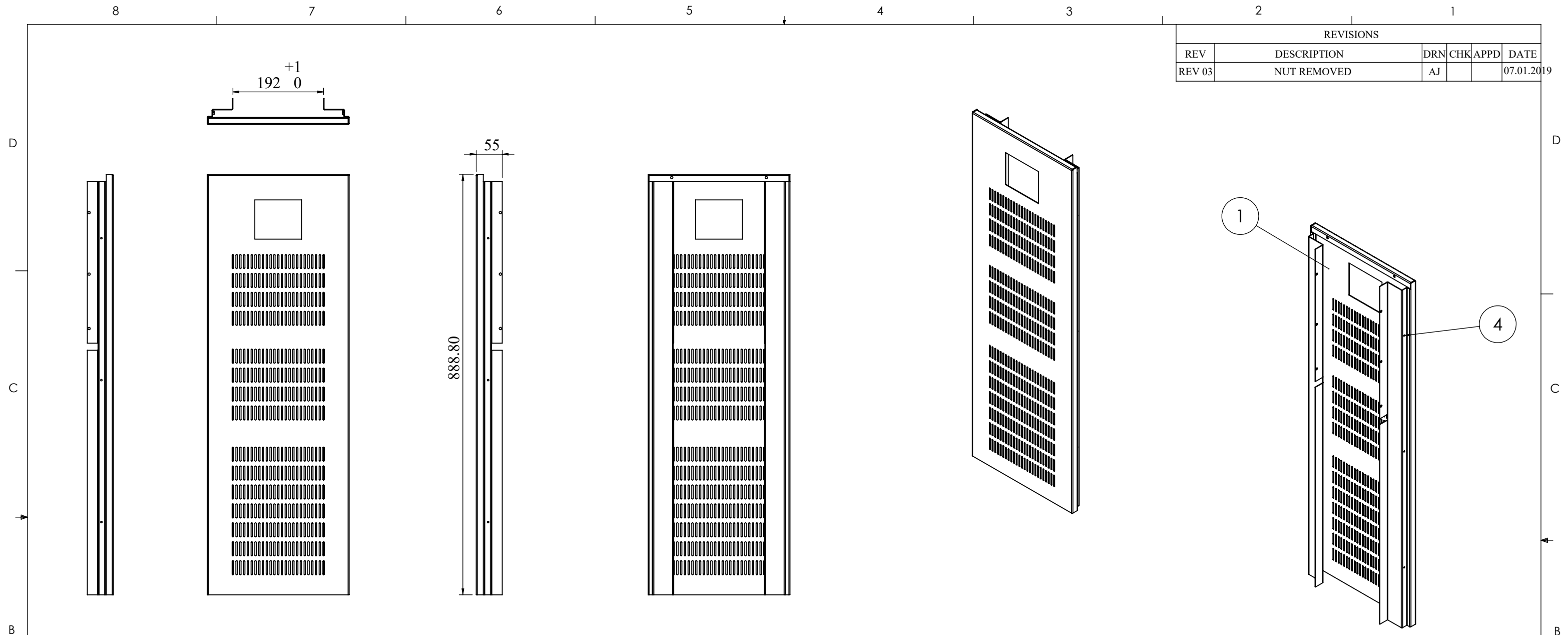
WHEEL MOUNTING PITCH AS PER VENDOR DESIGN

- NOTES - UNLESS OTHERWISE SPECIFIED:
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SUPERSEDES:			NAME	DATE/SIGN
MATERIAL: CRCA		DRAWN	VIGNESH	07-09-2020
WEIGHT: 1827.73G	THK: 1.2MM	CHK'D	VS	
FINISH: SEE NOTES		APPV'D	AK	
TOLERANCES UNLESS OTHERWISE SPECIFIED		STATUS: REV 01		
LINEAR DIMENSION				
0.5-3	3-6	6-30	30-120	120-400
±0.5	±0.5	±1	±2	±3
ANGULAR DIMENSION				
0-10	10-50	50-120	120-400	OVER 400
±1°	±0.30°	±0.30°	±0.10°	±0.5°
EXTERNAL RADII & CH				
0.5 - 3	3 - 6	OVER 6		
±0.2	±0.5	±1		

DOC TYPE: MECHANICAL DRAWING	
PRODUCT: 10KVA UPS	
TITLE: BASE PART ASSY	
DWG NO: RCAB03162R1-01-01	SIZE: A3
1:6	3 OF 14

REVISIONS					
REV	DESCRIPTION	DRN	CHK	APPD	DATE
REV 03	NUT REMOVED	AJ			07.01.2019



ITEM NO.	PARTNO	DESCRIPTION	QTY.
1	RCAB03622R0-01-02_01	FRONT PART	1
2	RCAB01914R0-01-02_04	M4 STUD / WELD NUT	6

NOTES - UNLESS OTHERWISE SPECIFIED:

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SUPERSEDES:		NAME	DATE/SIGN																								
MATERIAL: CRCA		DRAWN	VIGNESH 07-09-2020																								
WEIGHT: 3893.58G	THK: 1.2MM	CHK'D	VS																								
FINISH: SEE NOTES		APPV'D	AK																								
TOLERANCES UNLESS OTHERWISE SPECIFIED		STATUS: REV 03																									
<table border="1"> <thead> <tr> <th colspan="8">LINEAR DIMENSION</th> </tr> <tr> <th>0.5-3</th> <th>3-6</th> <th>6-30</th> <th>30-120</th> <th>120-400</th> <th>400-1000</th> <th>1000-2000</th> <th>2000-4000</th> </tr> </thead> <tbody> <tr> <td>±0.5</td> <td>±0.5</td> <td>±1</td> <td>±2</td> <td>±3</td> <td>±4</td> <td>±5</td> <td>±10</td> </tr> </tbody> </table>				LINEAR DIMENSION								0.5-3	3-6	6-30	30-120	120-400	400-1000	1000-2000	2000-4000	±0.5	±0.5	±1	±2	±3	±4	±5	±10
LINEAR DIMENSION																											
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ANGLER DIMENSION				EXTERNAL RADII & CH																							
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±1°	±0.30°	±0.30°	±0.10°	±0.5°	±0.2	±0.5	±1																				
THIRD ANGLE PROJECTION:																											

FE Fuji Electric

DOC TYPE: MECHANICAL DRAWING

PRODUCT: 10KVA UPS

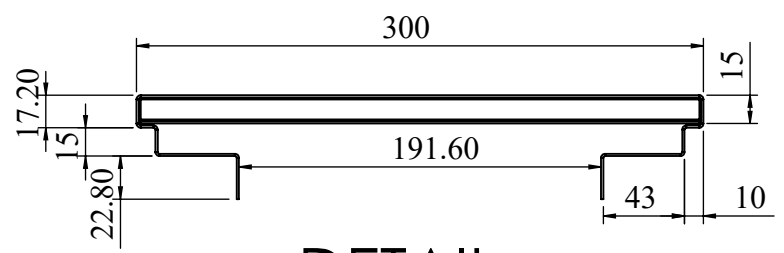
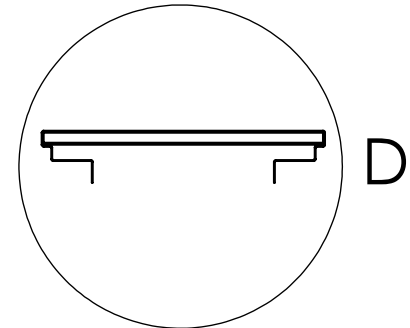
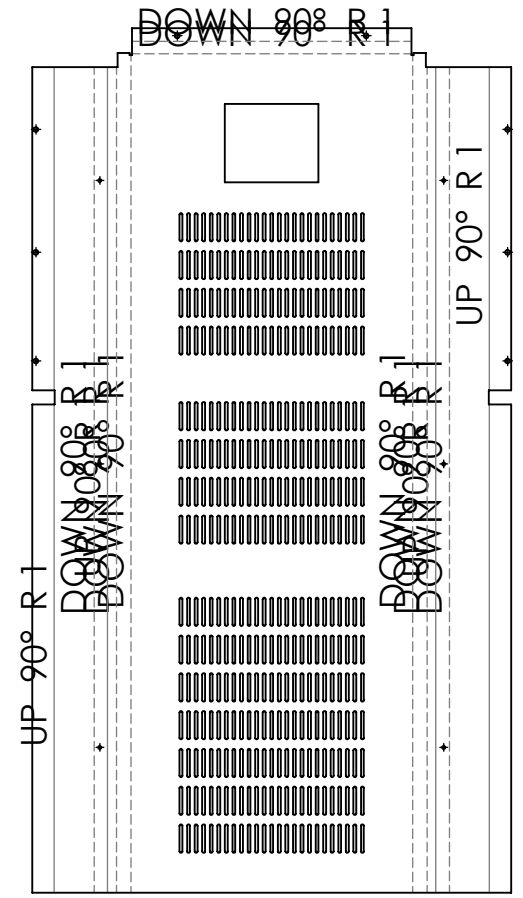
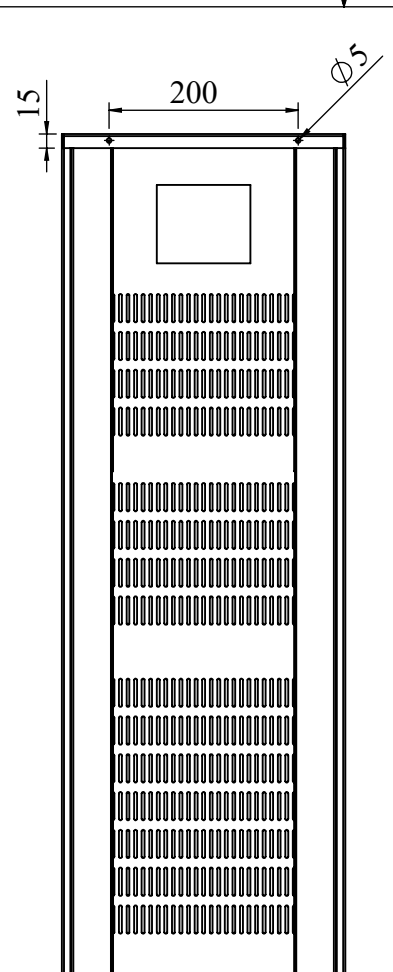
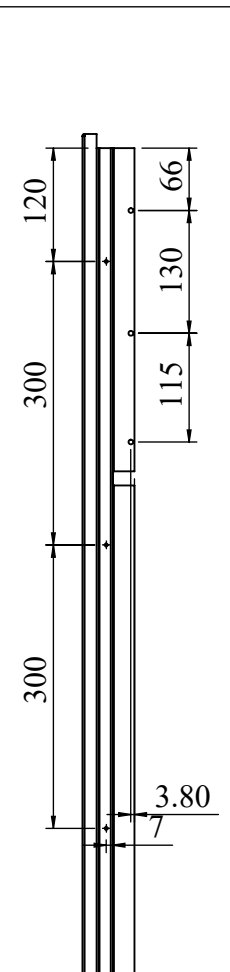
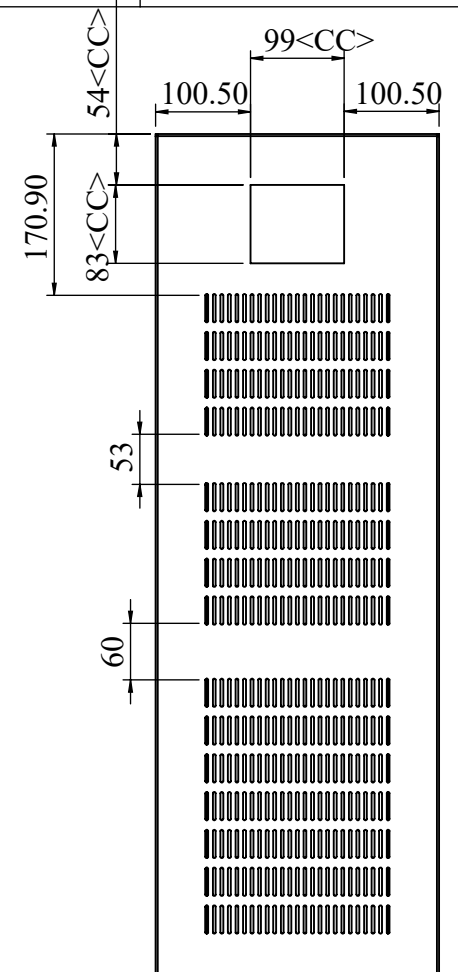
TITLE: FRONT PART ASSY

DWG NO: RCAB01914R3-01-02

SIZE: A3

1:8 4 OF 14

REVISIONS					
REV	DESCRIPTION	DRN	CHK	APPD	DATE
REV 00					



DETAIL D
SCALE 1 : 4

NOTES - UNLESS OTHERWISE SPECIFIED:

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SUPERSEDES:		NAME	DATE/SIGN																								
MATERIAL: CRCA		DRAWN	VIGNESH 07-09-2020																								
WEIGHT: 3892.94G	THK: 1.2MM	CHK'D	VS																								
FINISH: SEE NOTES		APPV'D	AK																								
TOLERANCES UNLESS OTHERWISE SPECIFIED		STATUS: REV 00																									
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LINEAR DIMENSION																											
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THIRD ANGLE PROJECTION:																											

Fuji Electric

DOC TYPE: MECHANICAL DRAWING

PRODUCT: 10KVA UPS

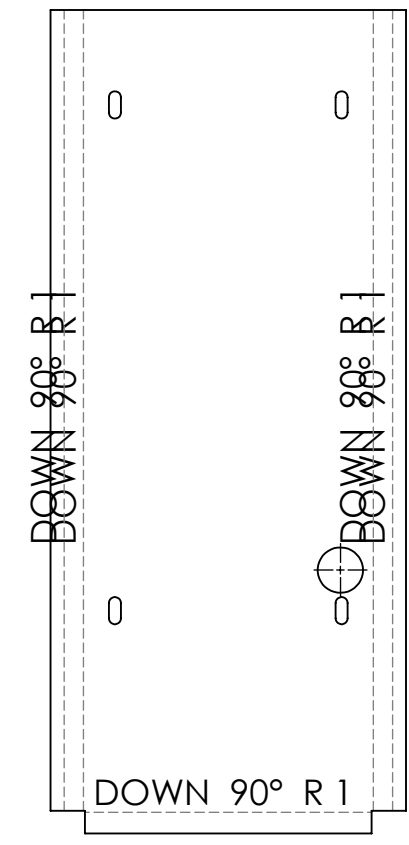
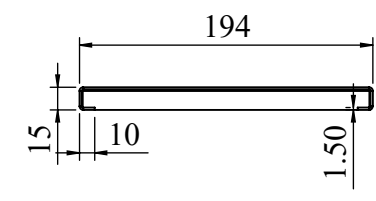
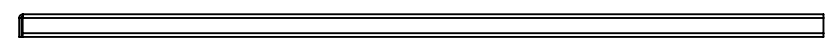
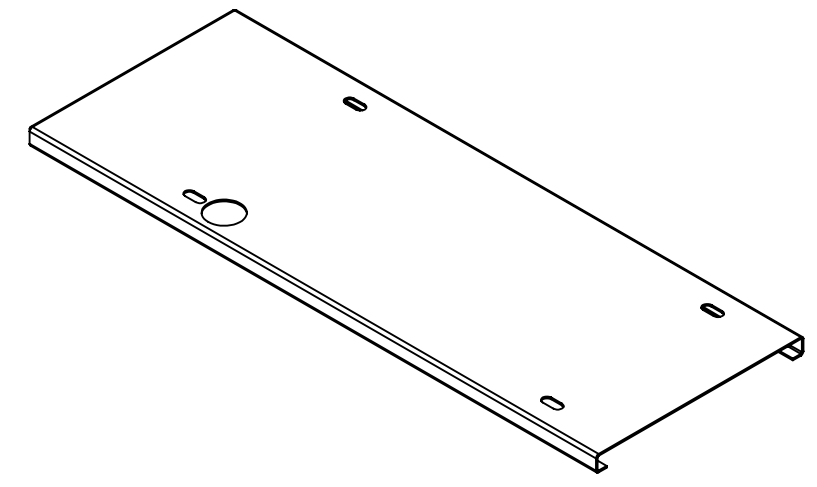
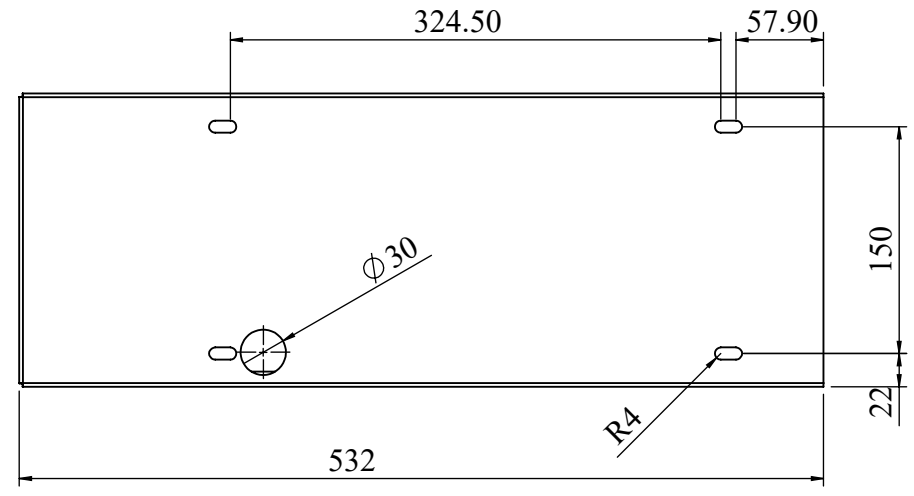
TITLE: FRONT PART

DWG NO: RCAB03622R0-01-02_01

SIZE: A3

1:8 5 OF 14

REVISIONS					
REV	DESCRIPTION	DRN	CHK	APPD	DATE
REV 00					



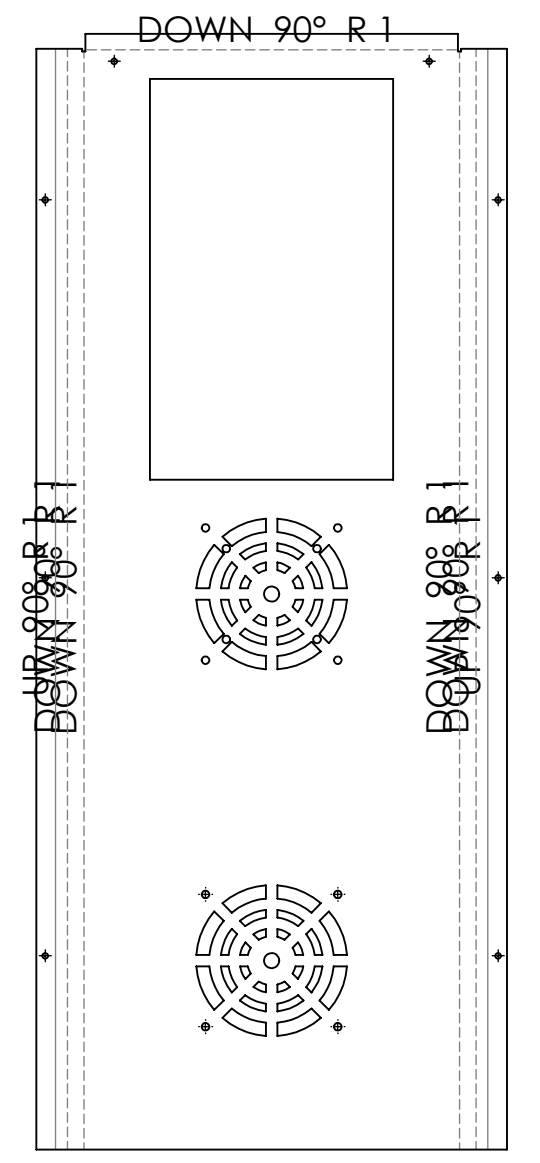
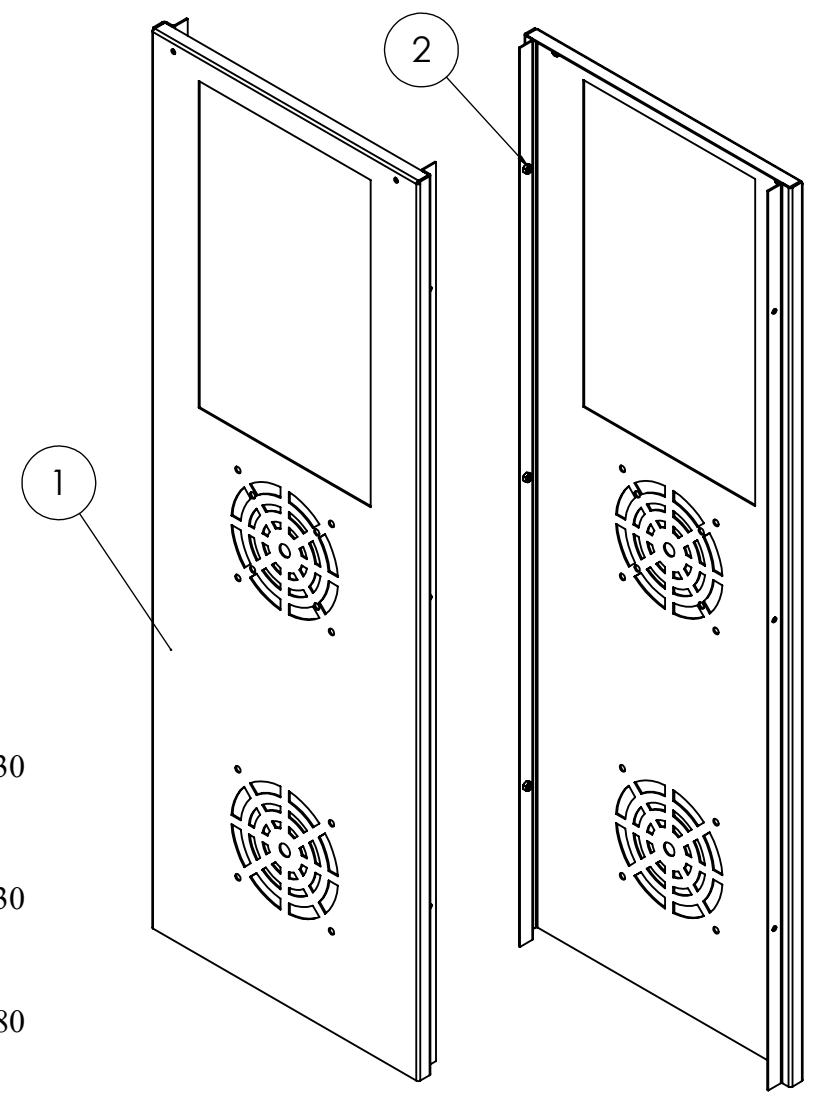
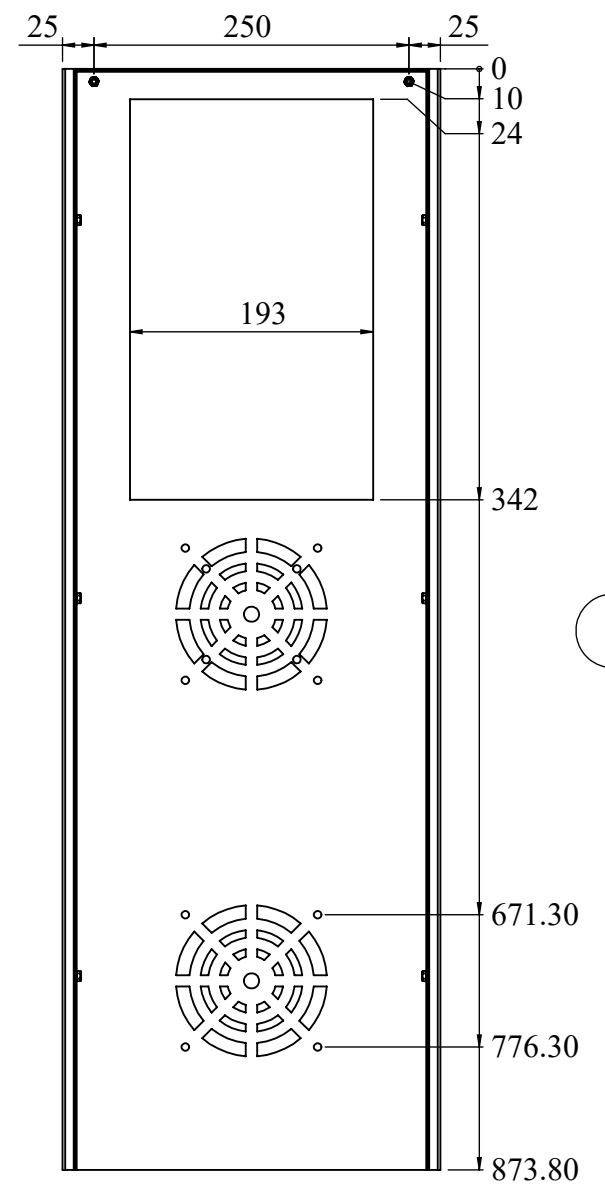
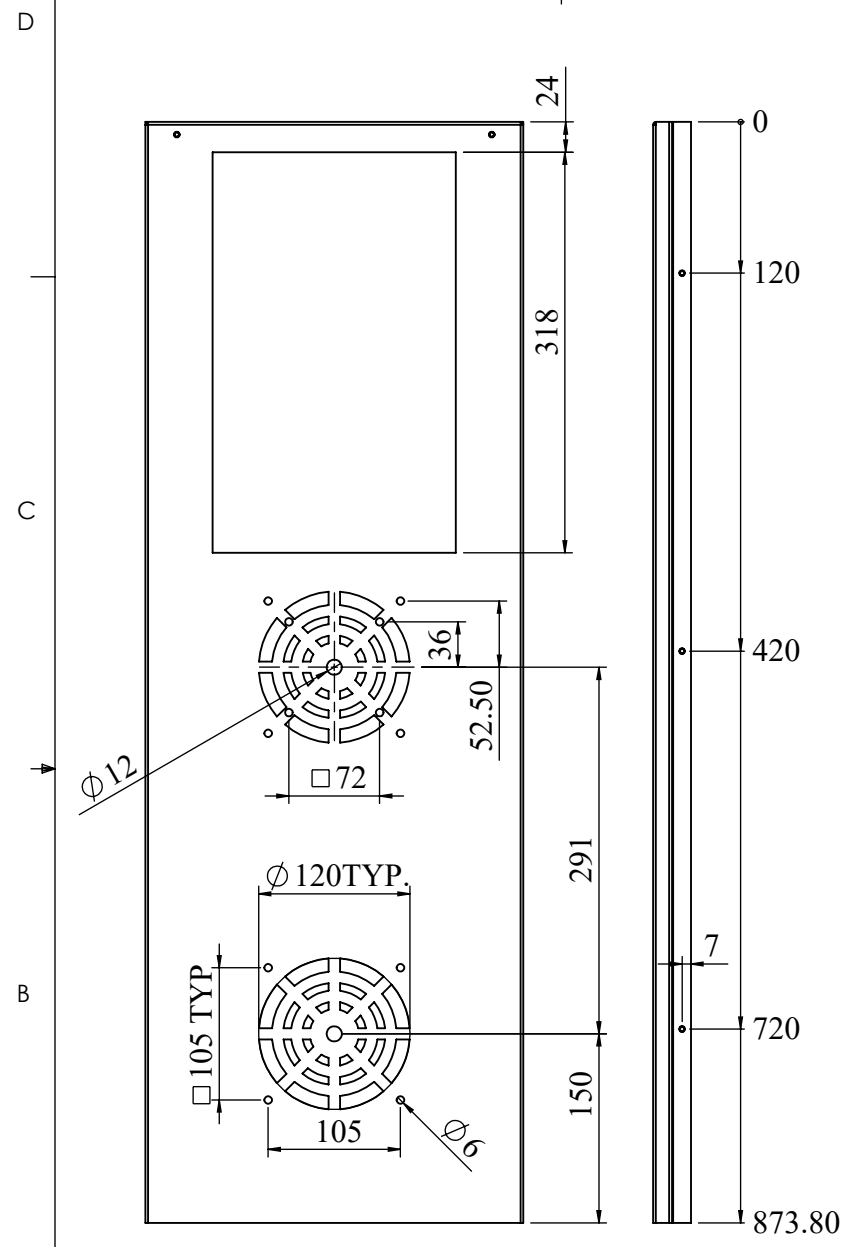
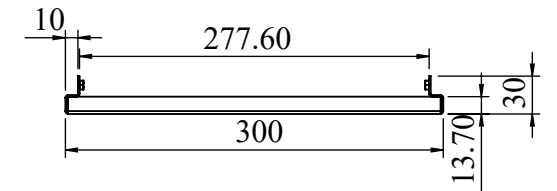
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6. ALL DIMENSIONS ARE IN MM.
7. UNLESS OTHERWISE SPECIFIED DIMENSIONS REFER DXF DRAWING.

SUPERSEDES:		NAME	DATE/SIGN	DOC TYPE: MECHANICAL DRAWING																									
MATERIAL: CRCA		DRAWN	VIGNESH 07-09-2020																										
WEIGHT: 1484.84G		THK: 1.5MM	CHK'D	VS	PRODUCT: 10KVA UPS																								
FINISH: SEE NOTES		APPV'D	AK		TITLE: MIDDLE PLATE-01																								
TOLERANCES UNLESS OTHERWISE SPECIFIED			STATUS: REV 00		DWG NO: RCAB0000R0-01-04_01																								
<table border="1"> <thead> <tr> <th colspan="8">LINEAR DIMENSION</th> </tr> <tr> <th>0.5-3</th> <th>3-6</th> <th>6-30</th> <th>30-120</th> <th>120-400</th> <th>400-1000</th> <th>1000-2000</th> <th>2000-4000</th> </tr> </thead> <tbody> <tr> <td>±0.5</td> <td>±0.5</td> <td>±1</td> <td>±2</td> <td>±3</td> <td>±4</td> <td>±5</td> <td>±10</td> </tr> </tbody> </table>			LINEAR DIMENSION								0.5-3	3-6	6-30	30-120	120-400	400-1000	1000-2000	2000-4000	±0.5	±0.5	±1	±2	±3	±4	±5	±10	THIRD ANGLE PROJECTION:		SIZE: A3
LINEAR DIMENSION																													
0.5-3	3-6	6-30	30-120	120-400	400-1000	1000-2000	2000-4000																						
±0.5	±0.5	±1	±2	±3	±4	±5	±10																						
<table border="1"> <thead> <tr> <th colspan="4">ANGLER DIMENSION</th> <th colspan="3">EXTERNAL RADII & CH</th> </tr> <tr> <th>0-10</th> <th>10-50</th> <th>50-120</th> <th>120-400</th> <th>OVER 400</th> <th>0.5 - 3</th> <th>3 - 6</th> <th>OVER 6</th> </tr> </thead> <tbody> <tr> <td>±1°</td> <td>±0.30°</td> <td>±0.30°</td> <td>±0.10°</td> <td>±0.5°</td> <td>±0.2</td> <td>±0.5</td> <td>±1</td> </tr> </tbody> </table>			ANGLER DIMENSION				EXTERNAL RADII & CH			0-10	10-50	50-120	120-400	OVER 400	0.5 - 3	3 - 6	OVER 6	±1°	±0.30°	±0.30°	±0.10°	±0.5°	±0.2	±0.5	±1	1:5		6 OF 14	
ANGLER DIMENSION				EXTERNAL RADII & CH																									
0-10	10-50	50-120	120-400	OVER 400	0.5 - 3	3 - 6	OVER 6																						
±1°	±0.30°	±0.30°	±0.10°	±0.5°	±0.2	±0.5	±1																						

REVISIONS					
REV	DESCRIPTION	DRN	CHK	APPD	DATE
REV 00	REAR CUTOUT	AJ			08.01.2019

ITEM NO.	PART NO	DESCRIPTION	QTY.
1	RCAB03622R1-01-03_01	REAR PART	1
2	RCAB01914R0-01-03_02	M4 STUD / WELD NUT	8



NOTES - UNLESS OTHERWISE SPECIFIED:

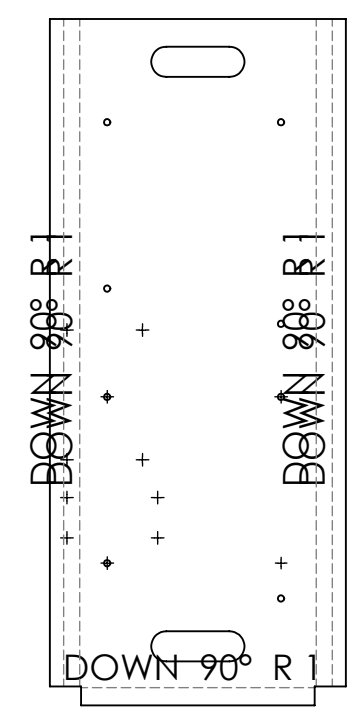
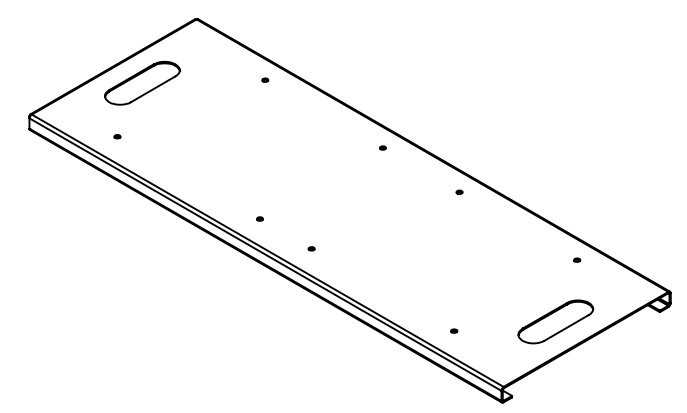
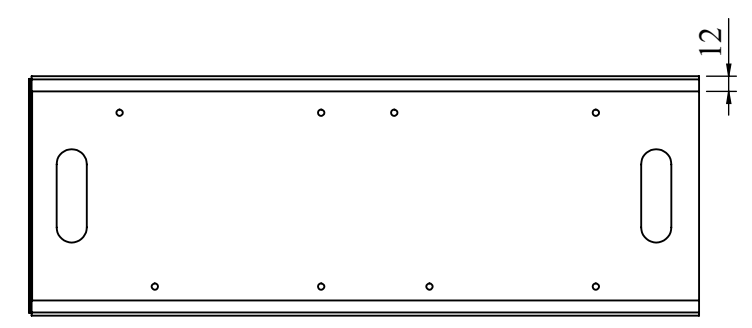
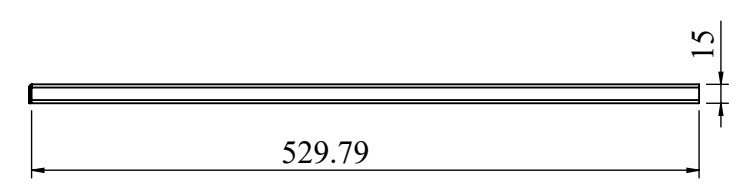
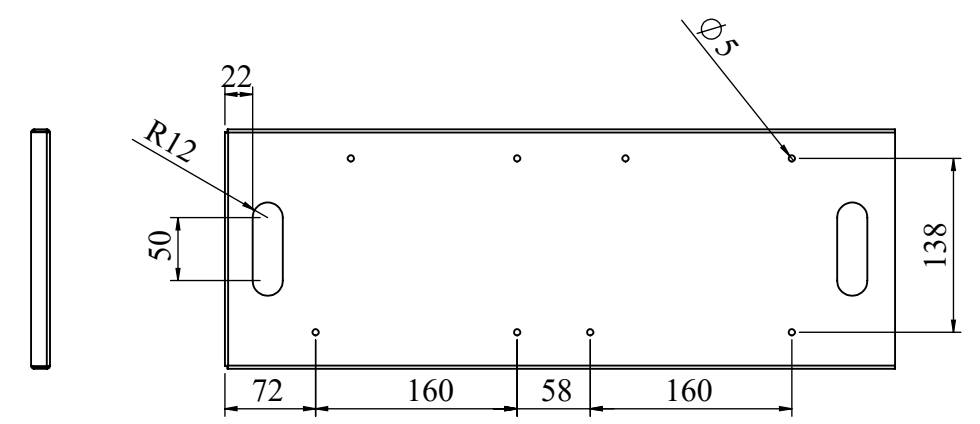
1. FINISH: POWDER COATED - RAL9005 - BLACK (MATT FINISH)
2. DIMENSIONS ARE TO BE INTERPRETED AS PER ASME Y14.5M - 1994.
3. ALL DIMENSIONS APPLY AFTER FINISHING.
4. PART TO BE CLEAN AND FREE OF ALL SHARP EDGES BURRS, CHIPS, SHAVINGS AND OILS BOTH INTERNALLY AND EXTERNALLY.
5. ALL BEND RADIUS AND RELIEFS TO BE MINIMUM.
6. ALL DIMENSIONS ARE IN MM.
7. UNLESS OTHERWISE SPECIFIED DIMENSIONS REFER DXF DRAWING.

SUPERSEDES:		NAME	DATE/SIGN
MATERIAL: CRCA		DRAWN	VIGNESH 07-09-2020
WEIGHT: 2443.11G	THK: 1.2MM	CHK'D	VS
FINISH: SEE NOTES		APPV'D	AK
TOLERANCES UNLESS OTHERWISE SPECIFIED		STATUS: REV 00	
LINEAR DIMENSION			
0.5-3	3-6	6-30	30-120
±0.5	±0.5	±1	±2
ANGULAR DIMENSION			
0-10	10-50	50-120	120-400
±1°	±0.30°	±0.30°	±0.10°
EXTERNAL RADII & CH			
0.5 - 3	3 - 6	OVER 6	
±0.2	±0.5	±1	

DOC TYPE: MECHANICAL DRAWING	
PRODUCT: 10KVA UPS	
TITLE: REAR PART ASSY	
DWG NO: RCAB03622-R0-01-03	SIZE: A3
1:6	7 OF 14

REVISIONS					
REV	DESCRIPTION	DRN	CHK	APPD	DATE
REV 00					

ITEM NO.	PARTNO	DESCRIPTION	QTY.
1	RCAB01914R0-01-04_01	MIDDLE PLATE	1



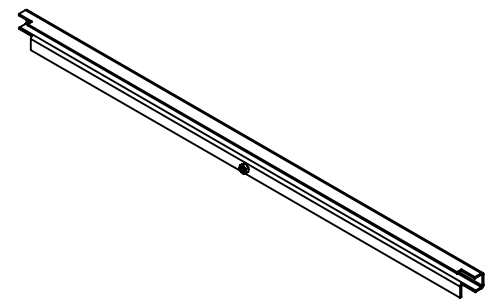
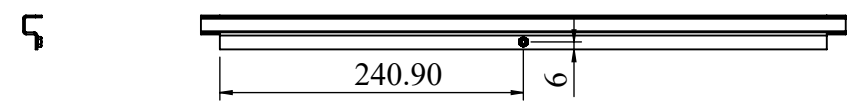
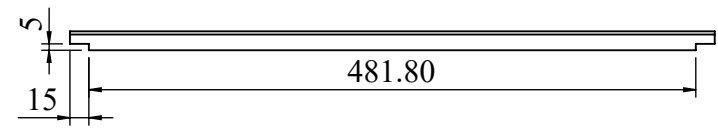
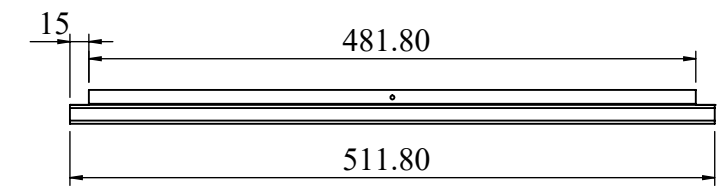
NOTES - UNLESS OTHERWISE SPECIFIED:

1. FINISH: POWDER COATED - RAL9005 - BLACK (MATT FINISH)
2. DIMENSIONS ARE TO BE INTERPRETED AS PER ASME Y14.5M - 1994.
3. ALL DIMENSIONS APPLY AFTER FINISHING.
4. PART TO BE CLEAN AND FREE OF ALL SHARP EDGES BURRS, CHIPS, SHAVINGS AND OILS BOTH INTERNALLY AND EXTERNALLY.
5. ALL BEND RADIUS AND RELIEFS TO BE MINIMUM.
6. ALL DIMENSIONS ARE IN MM.
7. UNLESS OTHERWISE SPECIFIED DIMENSIONS REFER DXF DRAWING.

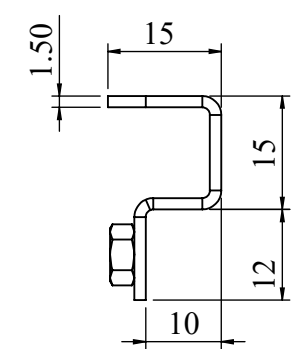
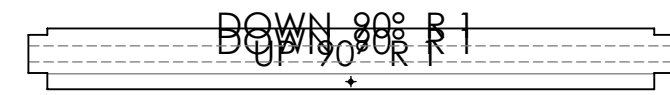
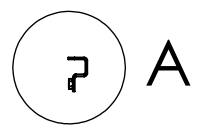
SUPERSEDES:		NAME	DATE/SIGN																								
MATERIAL: CRCA		DRAWN	VIGNESH 07-09-2020																								
WEIGHT: 1457.83G	THK: 1.5MM	CHK'D	VS																								
FINISH: SEE NOTES		APPV'D	AK																								
TOLERANCES UNLESS OTHERWISE SPECIFIED		STATUS: REV 00																									
<table border="1"> <thead> <tr> <th colspan="8">LINEAR DIMENSION</th> </tr> <tr> <th>0.5-3</th> <th>3-6</th> <th>6-30</th> <th>30-120</th> <th>120-400</th> <th>400-1000</th> <th>1000-2000</th> <th>2000-4000</th> </tr> </thead> <tbody> <tr> <td>±0.5</td> <td>±0.5</td> <td>±1</td> <td>±2</td> <td>±3</td> <td>±4</td> <td>±5</td> <td>±10</td> </tr> </tbody> </table>				LINEAR DIMENSION								0.5-3	3-6	6-30	30-120	120-400	400-1000	1000-2000	2000-4000	±0.5	±0.5	±1	±2	±3	±4	±5	±10
LINEAR DIMENSION																											
0.5-3	3-6	6-30	30-120	120-400	400-1000	1000-2000	2000-4000																				
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<table border="1"> <thead> <tr> <th colspan="4">ANGLER DIMENSION</th> <th colspan="4">EXTERNAL RADII & CH</th> </tr> <tr> <th>0-10</th> <th>10-50</th> <th>50-120</th> <th>120-400</th> <th>OVER 400</th> <th>0.5 - 3</th> <th>3 - 6</th> <th>OVER 6</th> </tr> </thead> <tbody> <tr> <td>±1°</td> <td>±0.30°</td> <td>±0.30°</td> <td>±0.10°</td> <td>±0.5°</td> <td>±0.2</td> <td>±0.5</td> <td>±1</td> </tr> </tbody> </table>				ANGLER DIMENSION				EXTERNAL RADII & CH				0-10	10-50	50-120	120-400	OVER 400	0.5 - 3	3 - 6	OVER 6	±1°	±0.30°	±0.30°	±0.10°	±0.5°	±0.2	±0.5	±1
ANGLER DIMENSION				EXTERNAL RADII & CH																							
0-10	10-50	50-120	120-400	OVER 400	0.5 - 3	3 - 6	OVER 6																				
±1°	±0.30°	±0.30°	±0.10°	±0.5°	±0.2	±0.5	±1																				
THIRD ANGLE PROJECTION:																											

DOC TYPE: MECHANICAL DRAWING	
PRODUCT: 10KVA UPS	
TITLE: MIDDLE PLATE ASSY-02	
DWG NO: RCAB03622-R0-01-04	SIZE: A3
1:6	8 OF 14

REVISIONS					
REV	DESCRIPTION	DRN	CHK	APPD	DATE
REV 00					



ITEM NO.	PART NO	DESCRIPTION	QTY.
1	RCAB01914R0-01-05_01	TOP STRIP	1
2		M4 STUD / WELD NUT	1



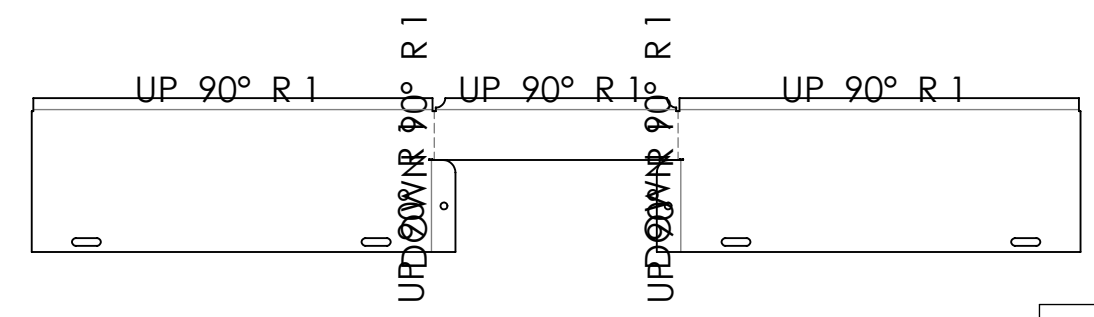
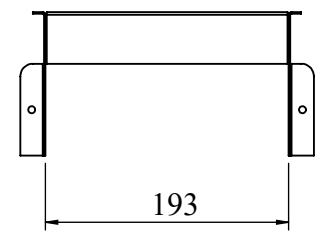
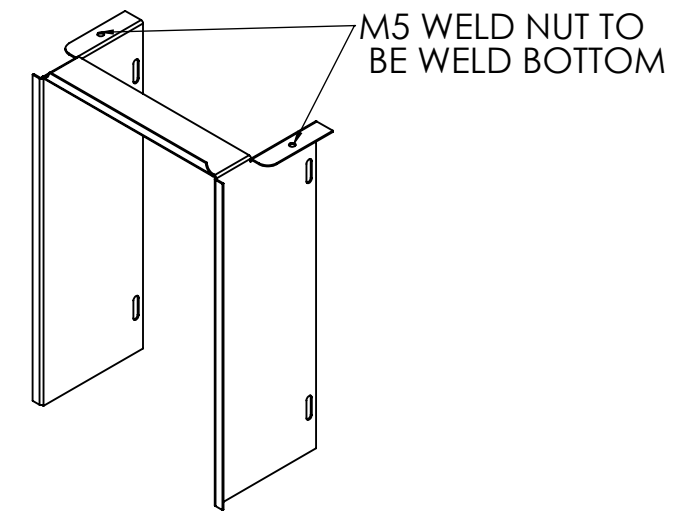
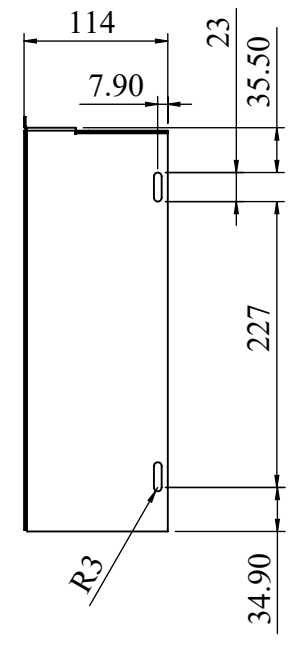
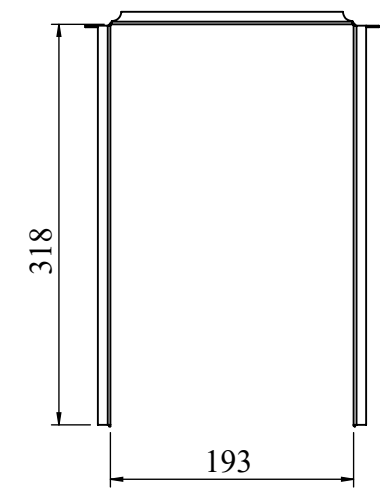
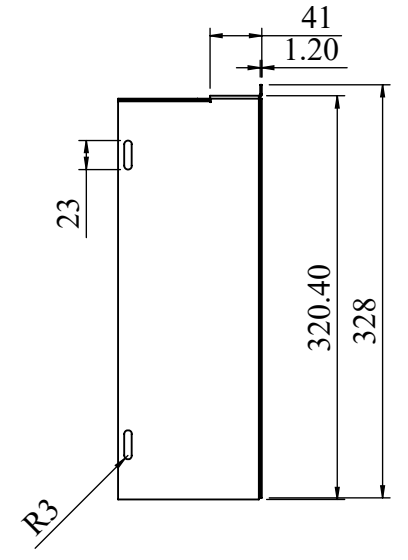
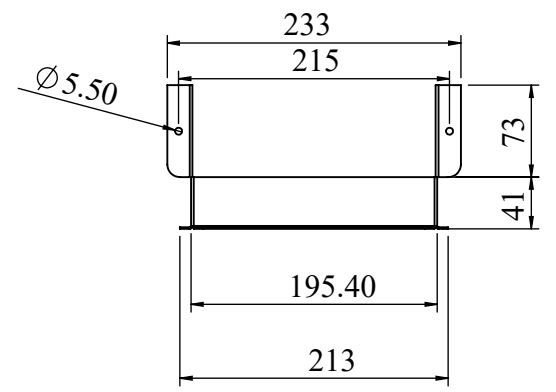
DETAIL A
SCALE 1 : 1

NOTES - UNLESS OTHERWISE SPECIFIED:

1. FINISH: POWDER COATED - RAL9005 - BLACK (MATT FINISH)
2. DIMENSIONS ARE TO BE INTERPRETED AS PER ASME Y14.5M - 1994.
3. ALL DIMENSIONS APPLY AFTER FINISHING.
4. PART TO BE CLEAN AND FREE OF ALL SHARP EDGES BURRS, CHIPS, SHAVINGS AND OILS BOTH INTERNALLY AND EXTERNALLY.
5. ALL BEND RADIUS AND RELIEFS TO BE MINIMUM.
6. ALL DIMENSIONS ARE IN MM.
7. UNLESS OTHERWISE SPECIFIED DIMENSIONS REFER DXF DRAWING.

SUPERSEDES:		NAME	DATE/SIGN	DOC TYPE: MECHANICAL DRAWING																								
MATERIAL: CRCA		DRAWN	VIGNESH 07-09-2020																									
WEIGHT: 284.40G		THK: 1.5MM	CHK'D	VS	PRODUCT: 10KVA UPS																							
FINISH: SEE NOTES		APPV'D	AK		TITLE: TOP STRIP ASSY																							
TOLERANCES UNLESS OTHERWISE SPECIFIED			STATUS: REV 00		DWG NO: RCAB01914R0-01-05																							
<table border="1"> <thead> <tr> <th colspan="7">LINEAR DIMENSION</th> </tr> <tr> <th>0.5-3</th> <th>3-6</th> <th>6-30</th> <th>30-120</th> <th>120-400</th> <th>400-1000</th> <th>1000-2000</th> <th>2000-4000</th> </tr> </thead> <tbody> <tr> <td>±0.5</td> <td>±0.5</td> <td>±1</td> <td>±2</td> <td>±3</td> <td>±4</td> <td>±5</td> <td>±10</td> </tr> </tbody> </table>			LINEAR DIMENSION							0.5-3	3-6	6-30	30-120	120-400	400-1000	1000-2000	2000-4000	±0.5	±0.5	±1	±2	±3	±4	±5	±10	THIRD ANGLE PROJECTION:		SIZE: A3
LINEAR DIMENSION																												
0.5-3	3-6	6-30	30-120	120-400	400-1000	1000-2000	2000-4000																					
±0.5	±0.5	±1	±2	±3	±4	±5	±10																					
<table border="1"> <thead> <tr> <th colspan="3">ANGLER DIMENSION</th> <th colspan="3">EXTERNAL RADII & CH</th> </tr> <tr> <th>0-10</th> <th>10-50</th> <th>50-120</th> <th>120-400</th> <th>OVER 400</th> <th>0.5 - 3</th> <th>3 - 6</th> <th>OVER 6</th> </tr> </thead> <tbody> <tr> <td>±1°</td> <td>±0.30°</td> <td>±0.30°</td> <td>±0.10°</td> <td>±0.5°</td> <td>±0.2</td> <td>±0.5</td> <td>±1</td> </tr> </tbody> </table>			ANGLER DIMENSION			EXTERNAL RADII & CH			0-10	10-50	50-120	120-400	OVER 400	0.5 - 3	3 - 6	OVER 6	±1°	±0.30°	±0.30°	±0.10°	±0.5°	±0.2	±0.5	±1			1:6	
ANGLER DIMENSION			EXTERNAL RADII & CH																									
0-10	10-50	50-120	120-400	OVER 400	0.5 - 3	3 - 6	OVER 6																					
±1°	±0.30°	±0.30°	±0.10°	±0.5°	±0.2	±0.5	±1																					
					9 OF 14																							

REVISIONS					
REV	DESCRIPTION	DRN	CHK	APPD	DATE
REV 02					

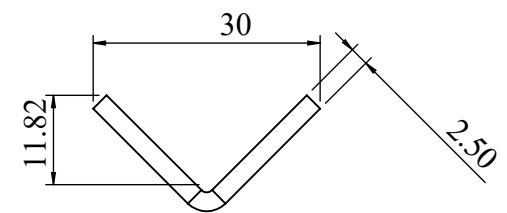
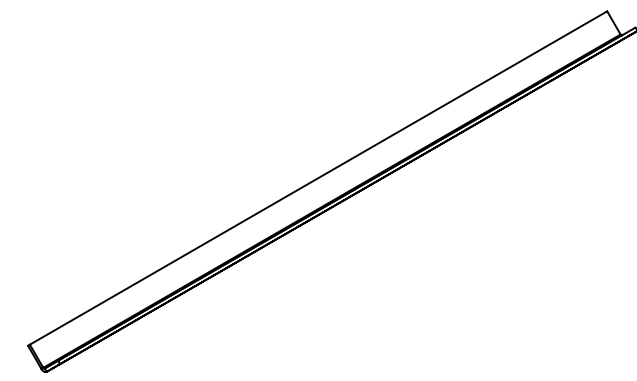
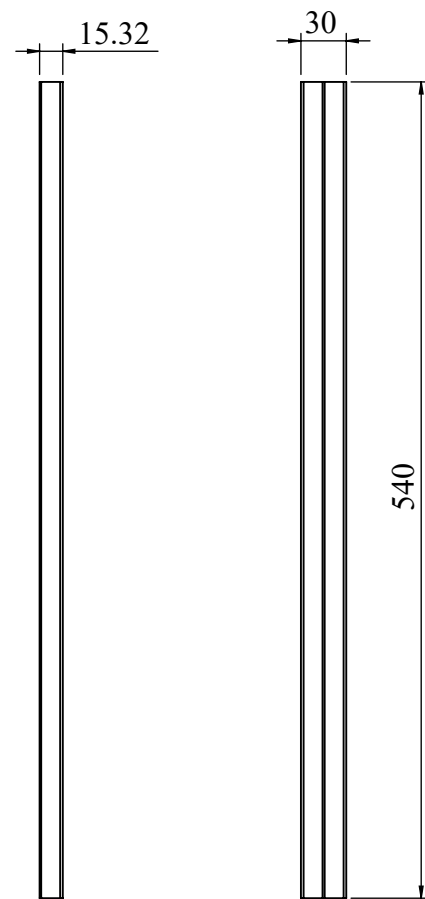


- NOTES - UNLESS OTHERWISE SPECIFIED:
1. FINISH: POWDER COATED - RAL9005 - BLACK (MATT FINISH)
 2. DIMENSIONS ARE TO BE INTERPRETED AS PER ASME Y14.5M - 1994.
 3. ALL DIMENSIONS APPLY AFTER FINISHING.
 4. PART TO BE CLEAN AND FREE OF ALL SHARP EDGES BURRS, CHIPS, SHAVINGS AND OILS BOTH INTERNALLY AND EXTERNALLY.
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 6. ALL DIMENSIONS ARE IN MM.
 7. UNLESS OTHERWISE SPECIFIED DIMENSIONS REFER DXF DRAWING.

SUPERSEDES:		NAME	DATE/SIGN																								
MATERIAL: CRCA		DRAWN	VIGNESH 07-09-2020																								
WEIGHT: 840.13G	THK: 1.2MM	CHK'D	VS																								
FINISH: SEE NOTES		APPV'D	AK																								
TOLERANCES UNLESS OTHERWISE SPECIFIED		STATUS: REV 02																									
<table border="1"> <thead> <tr> <th colspan="8">LINEAR DIMENSION</th> </tr> <tr> <th>0.5-3</th> <th>3-6</th> <th>6-30</th> <th>30-120</th> <th>120-400</th> <th>400-1000</th> <th>1000-2000</th> <th>2000-4000</th> </tr> </thead> <tbody> <tr> <td>±0.5</td> <td>±0.5</td> <td>±1</td> <td>±2</td> <td>±3</td> <td>±4</td> <td>±5</td> <td>±10</td> </tr> </tbody> </table>				LINEAR DIMENSION								0.5-3	3-6	6-30	30-120	120-400	400-1000	1000-2000	2000-4000	±0.5	±0.5	±1	±2	±3	±4	±5	±10
LINEAR DIMENSION																											
0.5-3	3-6	6-30	30-120	120-400	400-1000	1000-2000	2000-4000																				
±0.5	±0.5	±1	±2	±3	±4	±5	±10																				
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ANGLER DIMENSION				EXTERNAL RADII & CH																							
0-10	10-50	50-120	120-400	OVER 400	0.5 - 3	3 - 6	OVER 6																				
±1°	±0.30°	±0.30°	±0.10°	±0.5°	±0.2	±0.5	±1																				
THIRD ANGLE PROJECTION:																											

DOC TYPE: MECHANICAL DRAWING	
PRODUCT: 10KVA UPS	
TITLE: REAR DUCT	
DWG NO: RCAB01914R2-01-06	SIZE: A3
1:6	10 OF 14

REVISIONS					
REV	DESCRIPTION	DRN	CHK	APPD	DATE
REV 00					



DETAIL B
SCALE 1 : 1

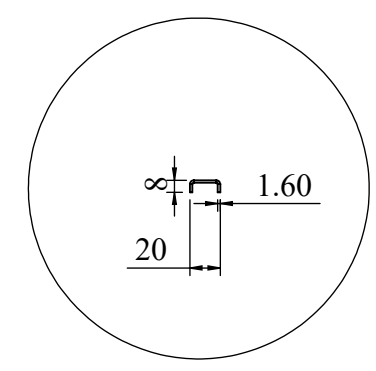
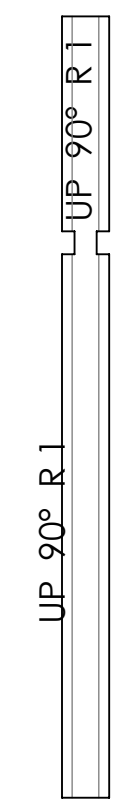
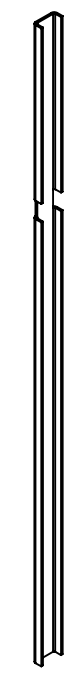
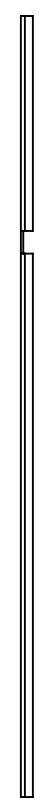
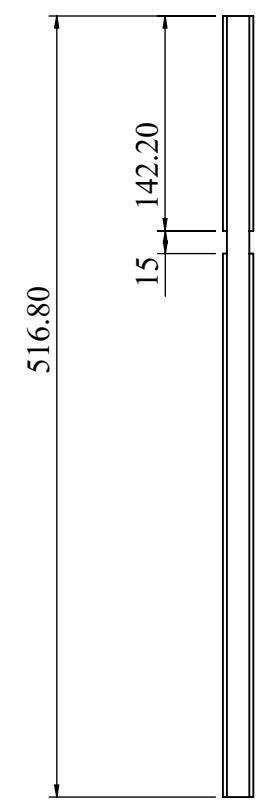


NOTES - UNLESS OTHERWISE SPECIFIED:

1. FINISH: POWDER COATED - RAL9005 - BLACK (MATT FINISH)
2. DIMENSIONS ARE TO BE INTERPRETED AS PER ASME Y14.5M - 1994.
3. ALL DIMENSIONS APPLY AFTER FINISHING.
4. PART TO BE CLEAN AND FREE OF ALL SHARP EDGES BURRS, CHIPS, SHAVINGS AND OILS BOTH INTERNALLY AND EXTERNALLY.
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SUPERSEDES:		NAME	DATE/SIGN	DOC TYPE: MECHANICAL DRAWING																										
MATERIAL: CRCA		DRAWN	VIGNESH 07-09-2020																											
WEIGHT: 412.89G		THK: 2.5MM	CHK'D	VS	PRODUCT: 10KVA UPS																									
FINISH: SEE NOTES		APPV'D	AK		TITLE: BOTTOM STIFFNER																									
TOLERANCES UNLESS OTHERWISE SPECIFIED				STATUS: REV 00	DWG NO: RCAB01914R0-01-07																									
<table border="1"> <thead> <tr> <th colspan="8">LINEAR DIMENSION</th> </tr> <tr> <th>0.5-3</th> <th>3-6</th> <th>6-30</th> <th>30-120</th> <th>120-400</th> <th>400-1000</th> <th>1000-2000</th> <th>2000-4000</th> </tr> </thead> <tbody> <tr> <td>±0.5</td> <td>±0.5</td> <td>±1</td> <td>±2</td> <td>±3</td> <td>±4</td> <td>±5</td> <td>±10</td> </tr> </tbody> </table>						LINEAR DIMENSION								0.5-3	3-6	6-30	30-120	120-400	400-1000	1000-2000	2000-4000	±0.5	±0.5	±1	±2	±3	±4	±5	±10	
LINEAR DIMENSION																														
0.5-3	3-6	6-30	30-120	120-400	400-1000	1000-2000	2000-4000																							
±0.5	±0.5	±1	±2	±3	±4	±5	±10																							
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ANGLER DIMENSION				EXTERNAL RADII & CH																										
0-10	10-50	50-120	120-400	OVER 400	0.5 - 3	3 - 6	OVER 6																							
±1°	±0.30°	±0.30°	±0.10°	±0.5°	±0.2	±0.5	±1																							
				1:5	11 OF 14																									

REVISIONS					
REV	DESCRIPTION	DRN	CHK	APPD	DATE
REV 00					



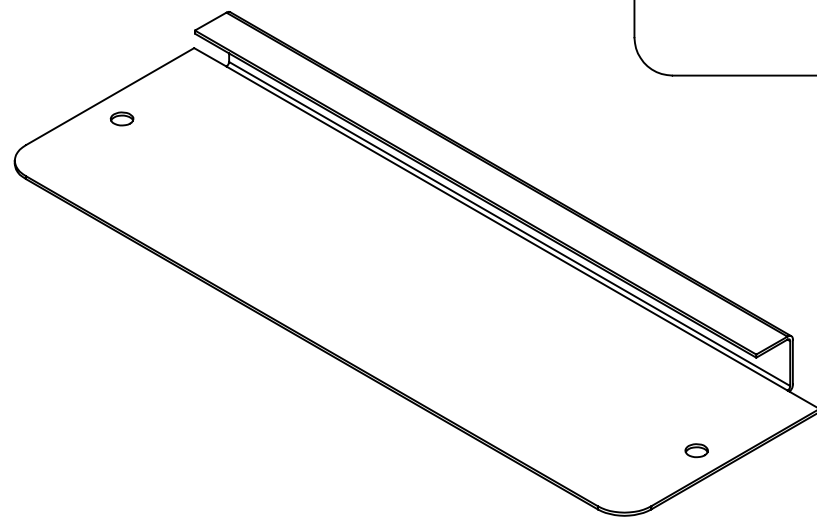
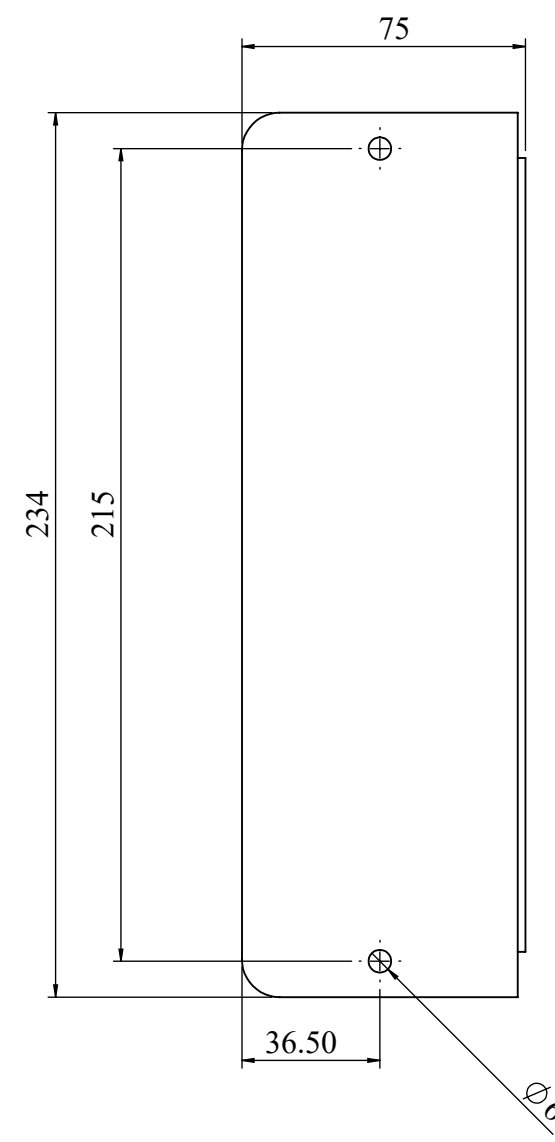
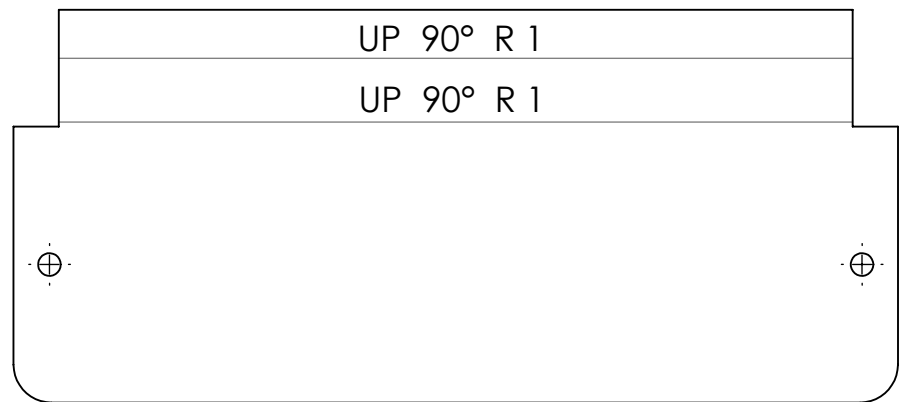
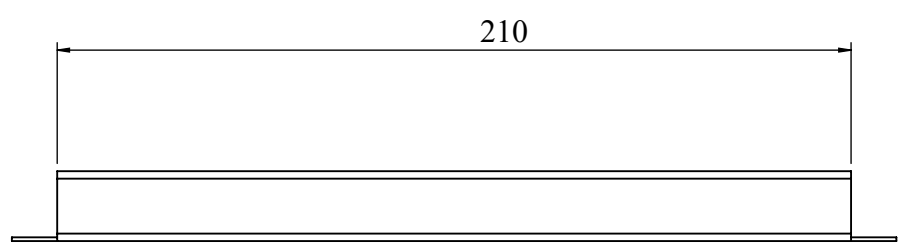
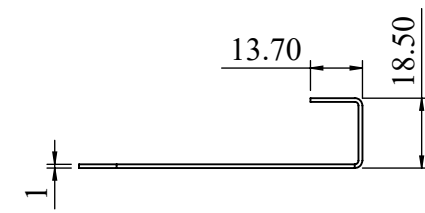
DETAIL E
SCALE 2 : 5

- NOTES - UNLESS OTHERWISE SPECIFIED:
1. FINISH: POWDER COATED - RAL9005 - BLACK (MATT FINISH)
 2. DIMENSIONS ARE TO BE INTERPRETED AS PER ASME Y14.5M - 1994.
 3. ALL DIMENSIONS APPLY AFTER FINISHING.
 4. PART TO BE CLEAN AND FREE OF ALL SHARP EDGES BURRS, CHIPS, SHAVINGS AND OILS BOTH INTERNALLY AND EXTERNALLY.
 5. ALL BEND RADIUS AND RELIEFS TO BE MINIMUM.
 6. ALL DIMENSIONS ARE IN MM.
 7. UNLESS OTHERWISE SPECIFIED DIMENSIONS REFER DXF DRAWING.

SUPERSEDES:		NAME	DATE/SIGN																								
MATERIAL: CRCA		DRAWN	VIGNESH 07-09-2020																								
WEIGHT: 199.78G	THK: 1.6MM	CHK'D	VS																								
FINISH: SEE NOTES		APPV'D	AK																								
TOLERANCES UNLESS OTHERWISE SPECIFIED		STATUS: REV 00																									
<table border="1"> <thead> <tr> <th colspan="8">LINEAR DIMENSION</th> </tr> <tr> <th>0.5-3</th> <th>3-6</th> <th>6-30</th> <th>30-120</th> <th>120-400</th> <th>400-1000</th> <th>1000-2000</th> <th>2000-4000</th> </tr> </thead> <tbody> <tr> <td>±0.5</td> <td>±0.5</td> <td>±1</td> <td>±2</td> <td>±3</td> <td>±4</td> <td>±5</td> <td>±10</td> </tr> </tbody> </table>				LINEAR DIMENSION								0.5-3	3-6	6-30	30-120	120-400	400-1000	1000-2000	2000-4000	±0.5	±0.5	±1	±2	±3	±4	±5	±10
LINEAR DIMENSION																											
0.5-3	3-6	6-30	30-120	120-400	400-1000	1000-2000	2000-4000																				
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ANGLER DIMENSION				EXTERNAL RADII & CH																							
0-10	10-50	50-120	120-400	OVER 400	0.5 - 3	3 - 6	OVER 6																				
±1°	±0.30°	±0.30°	±0.10°	±0.5°	±0.2	±0.5	±1																				
THIRD ANGLE PROJECTION:																											

DOC TYPE: MECHANICAL DRAWING	
PRODUCT: 10KVA UPS	
TITLE: VERTICAL STIFFNER	
DWG NO: RCAB03622R0-01-08	SIZE: A3
1:5	12 OF 14

REVISIONS					
REV	DESCRIPTION	DRN	CHK	APPD	DATE
REV 00					



- NOTES - UNLESS OTHERWISE SPECIFIED:
1. FINISH: POWDER COATED - RAL9005 - BLACK (MATT FINISH)
 2. DIMENSIONS ARE TO BE INTERPRETED AS PER ASME Y14.5M - 1994.
 3. ALL DIMENSIONS APPLY AFTER FINISHING.
 4. PART TO BE CLEAN AND FREE OF ALL SHARP EDGES BURRS, CHIPS, SHAVINGS AND OILS BOTH INTERNALLY AND EXTERNALLY.
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 6. ALL DIMENSIONS ARE IN MM.
 7. UNLESS OTHERWISE SPECIFIED DIMENSIONS REFER DXF DRAWING.

SUPERSEDES:		NAME	DATE/SIGN																								
MATERIAL: CRCA		DRAWN	VIGNESH 07-09-2020																								
WEIGHT: 184.27G	THK: 1MM	CHK'D	VS																								
FINISH: SEE NOTES		APPV'D	AK																								
TOLERANCES UNLESS OTHERWISE SPECIFIED		STATUS: REV 00																									
<table border="1"> <thead> <tr> <th colspan="8">LINEAR DIMENSION</th> </tr> <tr> <th>0.5-3</th> <th>3-6</th> <th>6-30</th> <th>30-120</th> <th>120-400</th> <th>400-1000</th> <th>1000-2000</th> <th>2000-4000</th> </tr> </thead> <tbody> <tr> <td>±0.5</td> <td>±0.5</td> <td>±1</td> <td>±2</td> <td>±3</td> <td>±4</td> <td>±5</td> <td>±10</td> </tr> </tbody> </table>				LINEAR DIMENSION								0.5-3	3-6	6-30	30-120	120-400	400-1000	1000-2000	2000-4000	±0.5	±0.5	±1	±2	±3	±4	±5	±10
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ANGLER DIMENSION				EXTERNAL RADII & CH																							
0-10	10-50	50-120	120-400	OVER 400	0.5 - 3	3 - 6	OVER 6																				
±1°	±0.30°	±0.30°	±0.10°	±0.5°	±0.2	±0.5	±1																				
THIRD ANGLE PROJECTION:																											

Fuji Electric

DOC TYPE: MECHANICAL DRAWING

PRODUCT: 10KVA UPS

TITLE: REAR DUCT TOP

DWG NO: RCAB03162R0-01-10

SIZE: A3

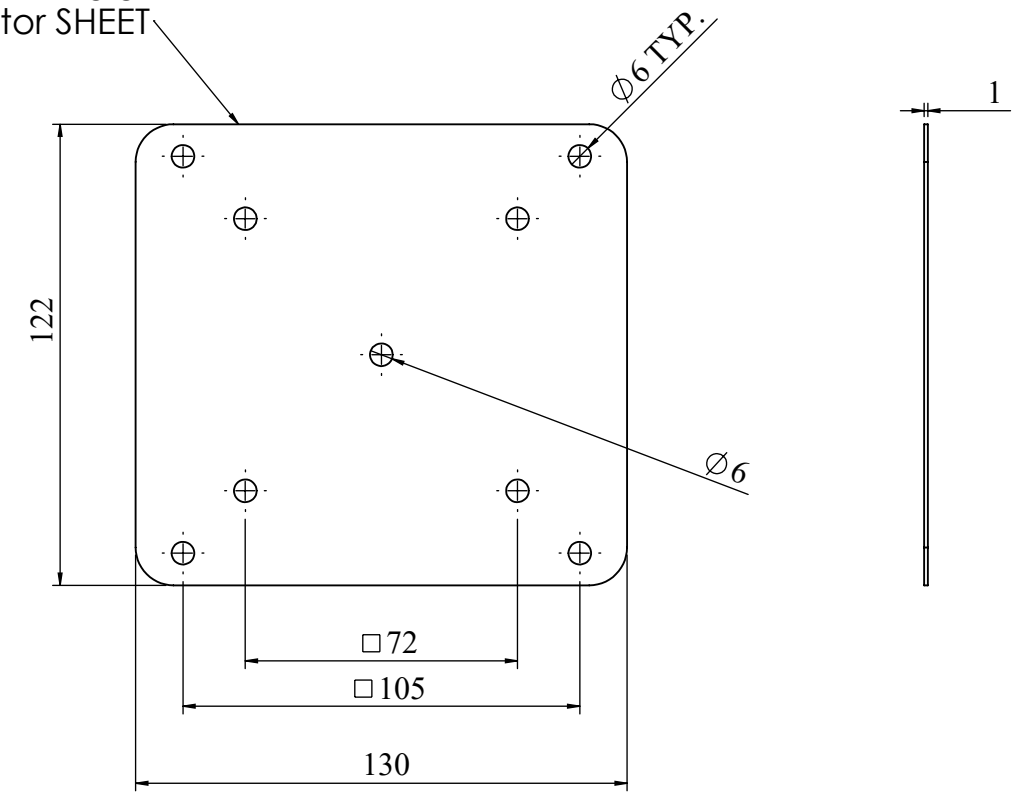
1:2

13 OF 14

REVISIONS					
REV	DESCRIPTION	DRN	CHK	APPD	DATE
REV 00					

D
C
B
A

1 OR 2MM hole
proprietor SHEET



- NOTES - UNLESS OTHERWISE SPECIFIED:
1. FINISH: POWDER COATED - RAL9005 - BLACK (MATT FINISH)
 2. DIMENSIONS ARE TO BE INTERPRETED AS PER ASME Y14.5M - 1994.
 3. ALL DIMENSIONS APPLY AFTER FINISHING.
 4. PART TO BE CLEAN AND FREE OF ALL SHARP EDGES BURRS, CHIPS, SHAVINGS AND OILS BOTH INTERNALLY AND EXTERNALLY.
 5. ALL BEND RADIUS AND RELIEFS TO BE MINIMUM.
 6. ALL DIMENSIONS ARE IN MM.
 7. UNLESS OTHERWISE SPECIFIED DIMENSIONS REFER DXF DRAWING.

SUPERSEDES:		NAME	DATE/SIGN
MATERIAL: CRCA		DRAWN	VIGNESH 07-09-2020
WEIGHT: 121.83G	THK: 1MM	CHK'D	VS
FINISH: SEE NOTES		APPV'D	AK
TOLERANCES UNLESS OTHERWISE SPECIFIED		STATUS: REV 00	
LINEAR DIMENSION			
0.5-3	3-6	6-30	30-120
±0.5	±0.5	±1	±2
120-400		400-1000	
±3		±4	
400-1000		1000-2000	
±4		±5	
2000-4000		±10	
ANGULAR DIMENSION			
0-10	10-50	50-120	120-400
±1°	±0.30°	±0.30°	±0.10°
EXTERNAL RADII & CH		OVER 400	
±0.2		±0.5	
OVER 6		±1	
THIRD ANGLE PROJECTION:			



DOC TYPE: MECHANICAL DRAWING	
PRODUCT: 10KVA UPS	
TITLE: 1MM HOLE SHEET FAN COVER	
DWG NO: RCAB03622R0-01-03_01	SIZE: A3
1:2	14 OF 14