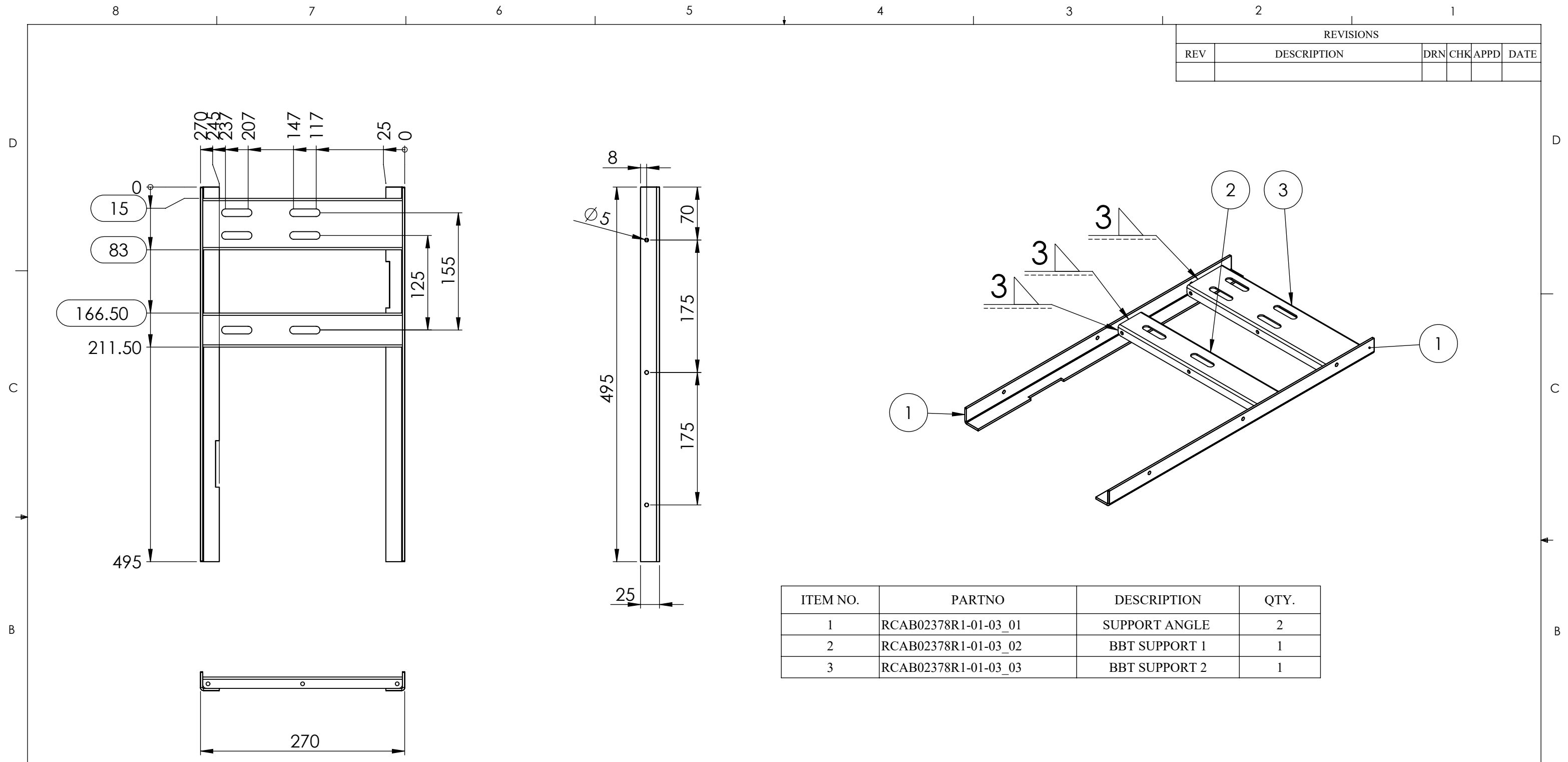


REVISIONS					
REV	DESCRIPTION	DRN	CHK	APPD	DATE



ITEM NO.	PARTNO	DESCRIPTION	QTY.
1	RCAB02378R1-01-03_01	SUPPORT ANGLE	2
2	RCAB02378R1-01-03_02	BBT SUPPORT 1	1
3	RCAB02378R1-01-03_03	BBT SUPPORT 2	1

- NOTES - UNLESS OTHERWISE SPECIFIED:
1. FINISH: POWDER COATED - FRAME - 7035, ALL COVERS - 7016 (TEXTURE)
 2. DIMENSIONS ARE TO BE INTERPRETED AS PER ASME Y14.5M - 1994.
 3. ALL DIMENSIONS APPLY AFTER FINISHING.
 4. PART TO BE CLEAN AND FREE OF ALL SHARP EDGES BURRS, CHIPS, SHAVINGS AND OILS BOTH INTERNALLY AND EXTERNALLY.
 5. ALL BEND RADIUS AND RELIEFS TO BE MINIMUM.
 6. ALL DIMENSIONS ARE IN MM.
 7. UNLESS OTHERWISE SPECIFIED DIMENSIONS REFER DXF DRAWING.

SUPERSEDES:		NAME	DATE/SIGN																								
MATERIAL:		DRAWN	SUDHAGAR 08.10.2024																								
WEIGHT: 2736.65G	THK: MM	CHK'D	---																								
FINISH: SEE NOTES		APPV'D	BALRAM																								
TOLERANCES UNLESS OTHERWISE SPECIFIED		STATUS: REV 06																									
<table border="1"> <thead> <tr> <th colspan="8">LINEAR DIMENSION</th> </tr> <tr> <th>0.5-3</th> <th>3-6</th> <th>6-30</th> <th>30-120</th> <th>120-400</th> <th>400-1000</th> <th>1000-2000</th> <th>2000-4000</th> </tr> </thead> <tbody> <tr> <td>±0.5</td> <td>±0.5</td> <td>±1</td> <td>±2</td> <td>±3</td> <td>±4</td> <td>±5</td> <td>±10</td> </tr> </tbody> </table>				LINEAR DIMENSION								0.5-3	3-6	6-30	30-120	120-400	400-1000	1000-2000	2000-4000	±0.5	±0.5	±1	±2	±3	±4	±5	±10
LINEAR DIMENSION																											
0.5-3	3-6	6-30	30-120	120-400	400-1000	1000-2000	2000-4000																				
±0.5	±0.5	±1	±2	±3	±4	±5	±10																				
<table border="1"> <thead> <tr> <th colspan="4">ANGLER DIMENSION</th> <th colspan="4">EXTERNAL RADII & CH</th> </tr> <tr> <th>0-10</th> <th>10-50</th> <th>50-120</th> <th>120-400</th> <th>OVER 400</th> <th>0.5 - 3</th> <th>3 - 6</th> <th>OVER 6</th> </tr> </thead> <tbody> <tr> <td>±1°</td> <td>±0.30°</td> <td>±0.30°</td> <td>±0.10°</td> <td>±0.5°</td> <td>±0.2</td> <td>±0.5</td> <td>±1</td> </tr> </tbody> </table>				ANGLER DIMENSION				EXTERNAL RADII & CH				0-10	10-50	50-120	120-400	OVER 400	0.5 - 3	3 - 6	OVER 6	±1°	±0.30°	±0.30°	±0.10°	±0.5°	±0.2	±0.5	±1
ANGLER DIMENSION				EXTERNAL RADII & CH																							
0-10	10-50	50-120	120-400	OVER 400	0.5 - 3	3 - 6	OVER 6																				
±1°	±0.30°	±0.30°	±0.10°	±0.5°	±0.2	±0.5	±1																				
THIRD ANGLE PROJECTION:																											

Fuji Electric

DOC TYPE: MECHANICAL DRAWING

PRODUCT: CAB 6/8A VARIAC 3PH SCVS

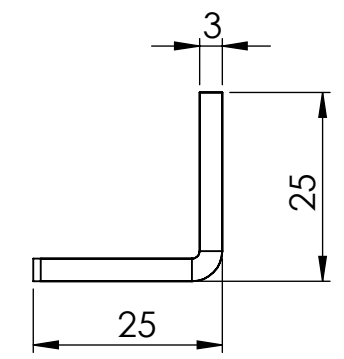
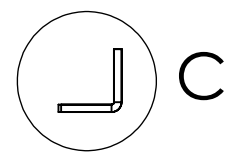
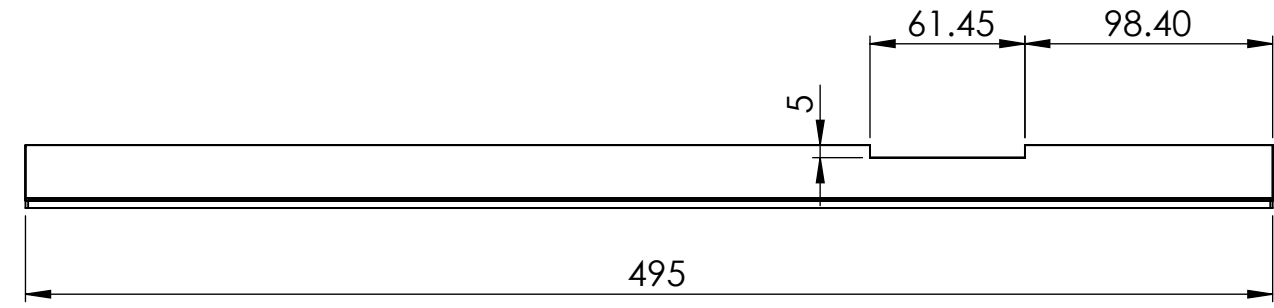
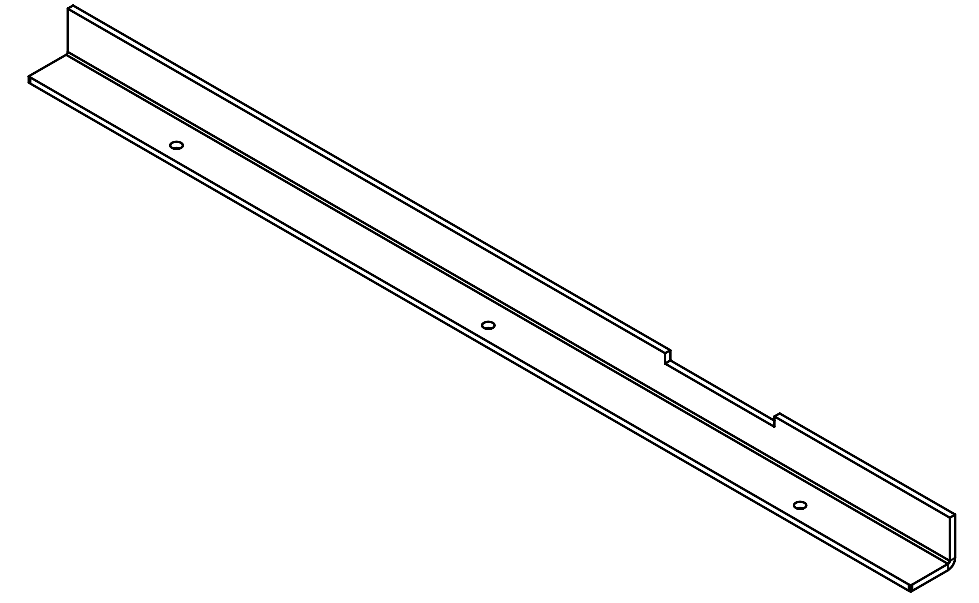
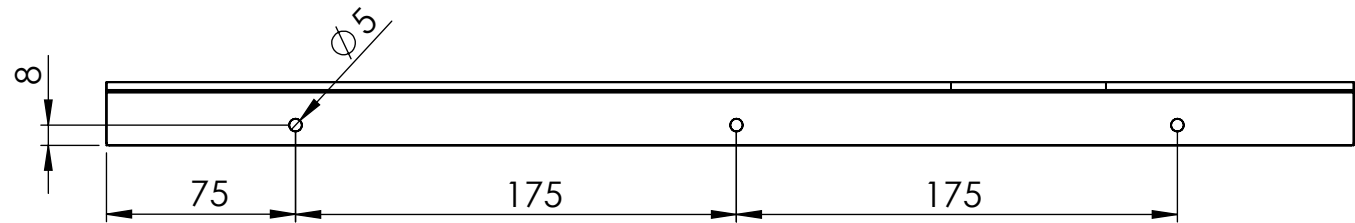
TITLE: MIDDLE FRAME 1 ASSY

DWG NO: RCAB02378R3-01-03

SIZE: A3

1:5 1 OF 4

REVISIONS					
REV	DESCRIPTION	DRN	CHK	APPD	DATE
REV 01	CUT EXTENDED	AJ			15.11.2018



DETAIL C
SCALE 1 : 1

NOTES - UNLESS OTHERWISE SPECIFIED:

1. FINISH: POWDER COATED - FRAME - 7035, ALL COVERS - 7016 (TEXTURE)
2. DIMENSIONS ARE TO BE INTERPRETED AS PER ASME Y14.5M - 1994.
3. ALL DIMENSIONS APPLY AFTER FINISHING.
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5. ALL BEND RADIUS AND RELIEFS TO BE MINIMUM.
6. ALL DIMENSIONS ARE IN MM.
7. UNLESS OTHERWISE SPECIFIED DIMENSIONS REFER DXF DRAWING.

SUPERSEDES:		NAME	DATE/SIGN
MATERIAL: CRCA		DRAWN SUDHAGAR	08.10.2024
WEIGHT: 1053.51G	THK: 3MM	CHK'D ---	
FINISH: SEE NOTES		APPV'D BALRAM	
TOLERANCES UNLESS OTHERWISE SPECIFIED		STATUS: REV 01	
LINEAR DIMENSION			
0.5-3	3-6	6-30	30-120
±0.5	±0.5	±1	±2
			±3
			±4
			±5
			±10
ANGLER DIMENSION			
0-10	10-50	50-120	120-400
±1°	±0.30°	±0.30°	±0.10°
			±0.5°
EXTERNAL RADII & CH			
0.5 - 3	3 - 6	OVER 6	
±0.2	±0.5	±1	
THIRD ANGLE PROJECTION:			

FE Fuji Electric

DOC TYPE: MECHANICAL DRAWING

PRODUCT: CAB 6/8A VARIAC 3PH SCVS

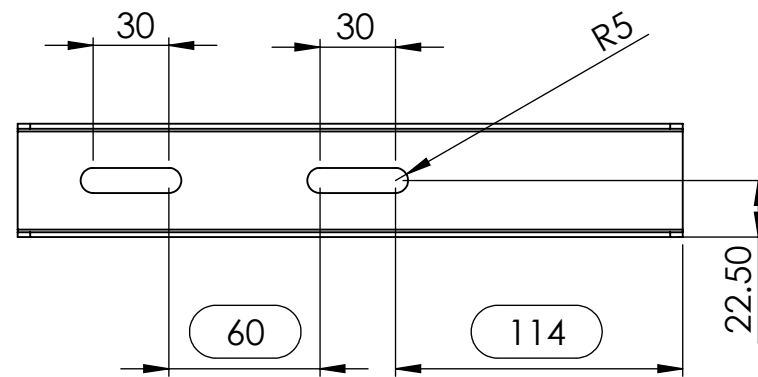
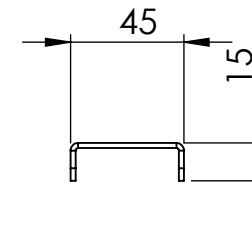
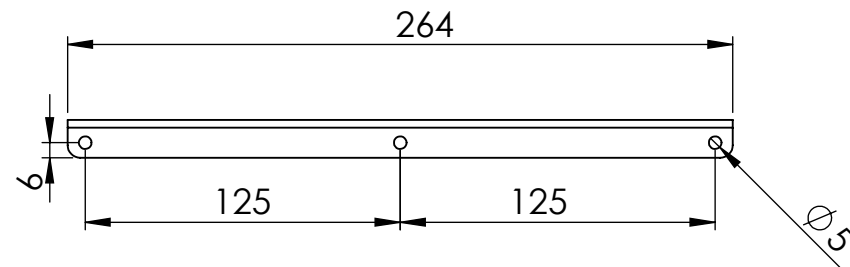
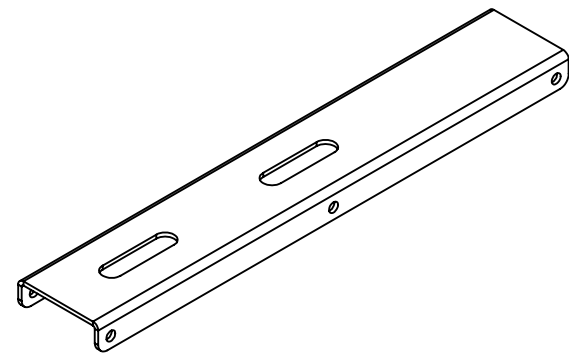
TITLE: SUPPORT ANGLE

DWG NO: RCAB02378R1-01-03_01

SIZE: A3

1:3 2 OF 4

REVISIONS					
REV	DESCRIPTION	DRN	CHK	APPD	DATE
REV 01	SLOT SIZE	AJ			25.02.2019



NOTES - UNLESS OTHERWISE SPECIFIED:

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7. UNLESS OTHERWISE SPECIFIED DIMENSIONS REFER DXF DRAWING.

SUPERSEDES:		NAME	DATE/SIGN																								
MATERIAL: CRCA		DRAWN SUDHAGAR	08.10.2024																								
WEIGHT: 273.09G	THK: 2MM	CHK'D ---																									
FINISH: SEE NOTES		APPV'D BALRAM																									
TOLERANCES UNLESS OTHERWISE SPECIFIED		STATUS: REV 01																									
<table border="1"> <thead> <tr> <th colspan="8">LINEAR DIMENSION</th> </tr> <tr> <th>0.5-3</th> <th>3-6</th> <th>6-30</th> <th>30-120</th> <th>120-400</th> <th>400-1000</th> <th>1000-2000</th> <th>2000-4000</th> </tr> </thead> <tbody> <tr> <td>±0.5</td> <td>±0.5</td> <td>±1</td> <td>±2</td> <td>±3</td> <td>±4</td> <td>±5</td> <td>±10</td> </tr> </tbody> </table>				LINEAR DIMENSION								0.5-3	3-6	6-30	30-120	120-400	400-1000	1000-2000	2000-4000	±0.5	±0.5	±1	±2	±3	±4	±5	±10
LINEAR DIMENSION																											
0.5-3	3-6	6-30	30-120	120-400	400-1000	1000-2000	2000-4000																				
±0.5	±0.5	±1	±2	±3	±4	±5	±10																				
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ANGLER DIMENSION				EXTERNAL RADII & CH																							
0-10	10-50	50-120	120-400	OVER 400	0.5 - 3	3 - 6	OVER 6																				
±1°	±0.30°	±0.30°	±0.10°	±0.5°	±0.2	±0.5	±1																				
THIRD ANGLE PROJECTION:																											

Fuji Electric

DOC TYPE: MECHANICAL DRAWING

PRODUCT: CAB 6/8A VARIAC 3PH SCVS

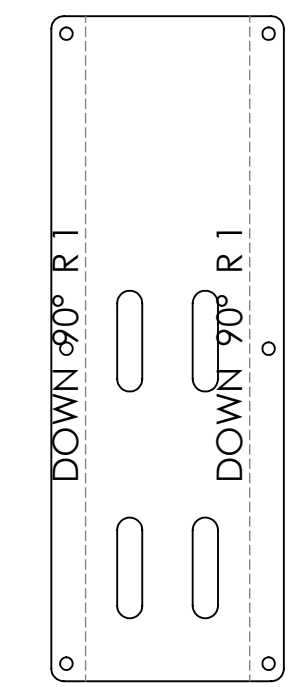
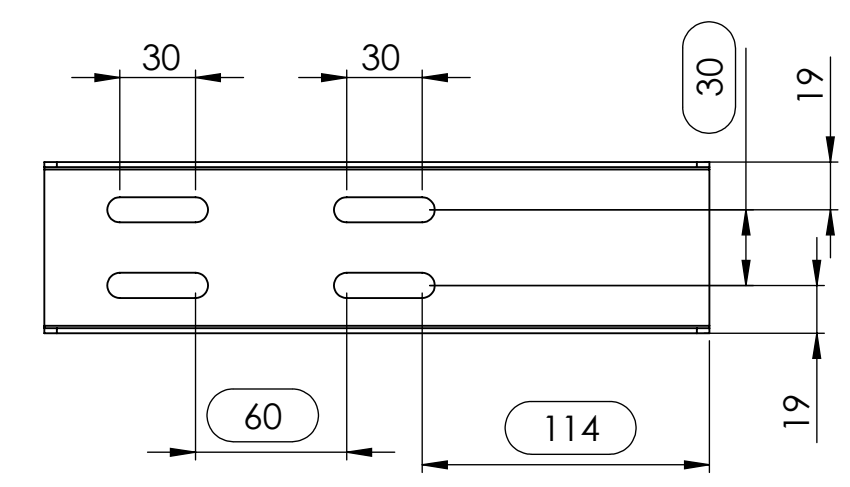
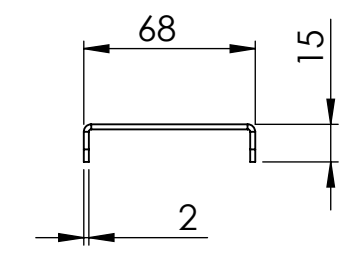
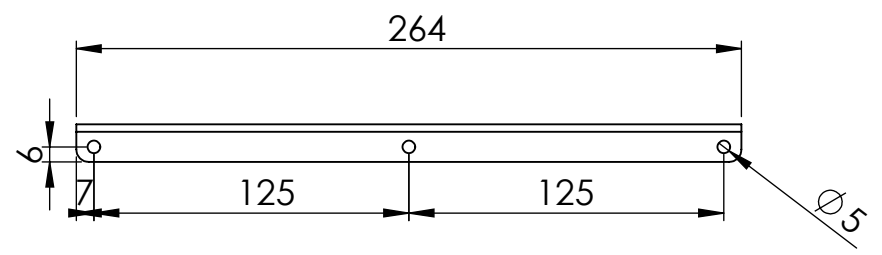
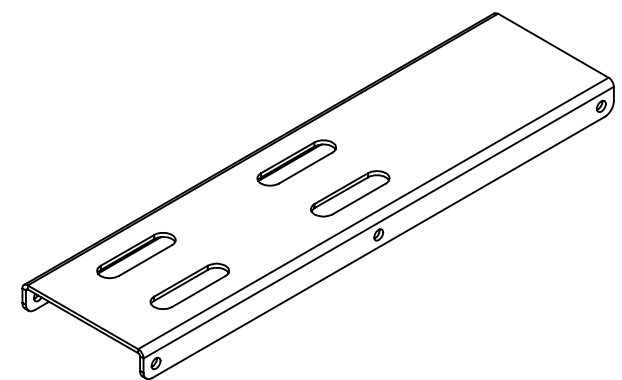
TITLE: BBT SUPPORT 1

DWG NO: RCAB02378R1-01-03_02

SIZE: A3

1:3 3 OF 4

REVISIONS					
REV	DESCRIPTION	DRN	CHK	APPD	DATE
REV 01	SLOT SIZE	AJ			25.02.2019



- NOTES - UNLESS OTHERWISE SPECIFIED:
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SUPERSEDES:		NAME	DATE/SIGN
MATERIAL: CRCA		DRAWN	SUDHAGAR 08.10.2024
WEIGHT: 356.54G	THK: 2MM	CHK'D	---
FINISH: SEE NOTES		APPV'D	BALRAM
TOLERANCES UNLESS OTHERWISE SPECIFIED		STATUS: REV 01	
LINEAR DIMENSION			
0.5-3	3-6	6-30	30-120
±0.5	±0.5	±1	±2
120-400		400-1000	1000-2000
±3		±4	±5
2000-4000		±10	
ANGULAR DIMENSION			
0-10	10-50	50-120	120-400
±1°	±0.30°	±0.30°	±0.10°
EXTERNAL RADII & CH		0.5 - 3	3 - 6
±0.2		±0.5	
THIRD ANGLE PROJECTION:			

Fuji Electric

DOC TYPE: MECHANICAL DRAWING

PRODUCT: CAB 6/8A VARIAC 3PH SCVS

TITLE: BBT SUPPORT 2

DWG NO: RCAB02378R1-01-03_03

SIZE: A3

1:3 4 OF 4