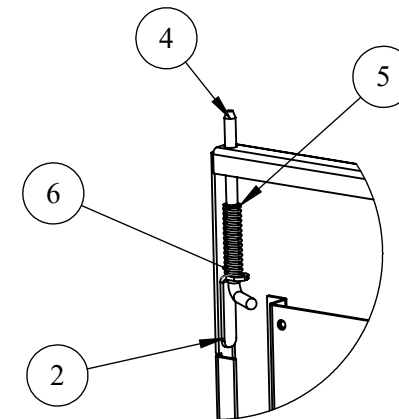
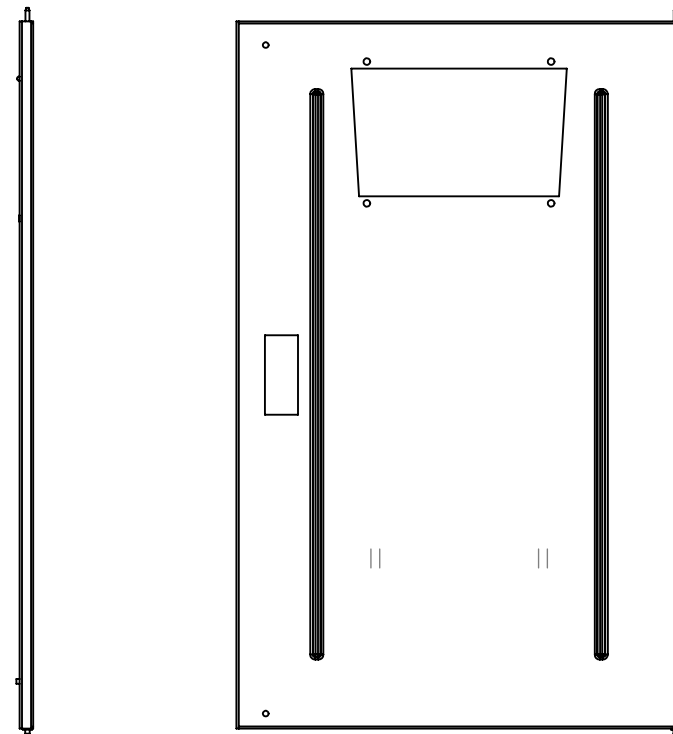
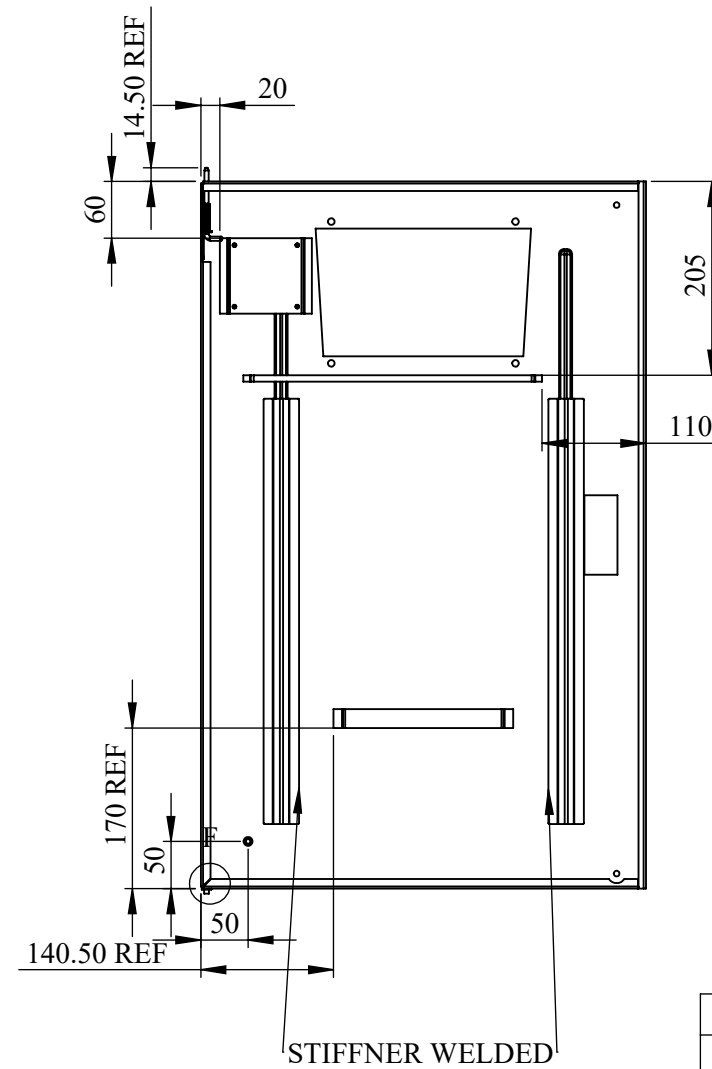
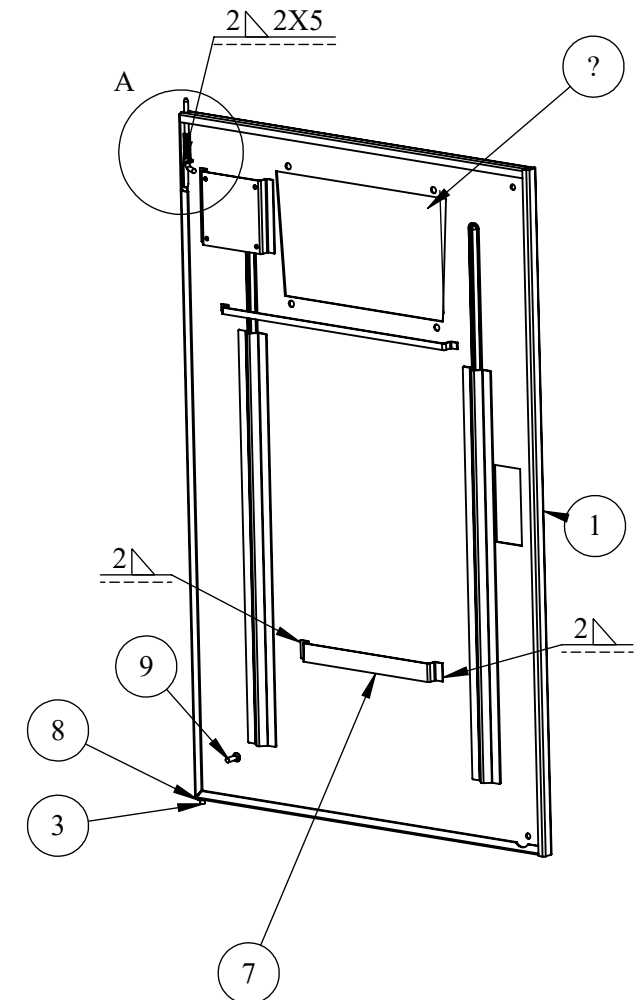


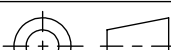
REVISIONS						
REV	DESCRIPTION	DRN	CHK	APPD	DATE	
REV 04						



DETAIL A  
SCALE 1 : 3



ITEM NO.	PARTNO	DESCRIPTION	QTY.
1	RCAB00958R4-03_01	FRONT DOOR	1
2	RCAB02584R0-03_03	HINGE	1
3	RCAB00958R0-03_04	SLOTTED CHEESE HEAD	1
4	RCAB02584R0-03_05	HINGE PIN	1
5	RCAB02584R0-03_06	E CIRCLIP	1
6	RCAB00976R0-03_08	SPRING	1
7	RCAB00958R0-03_08	MANUAL HOLDER	1
8	RCAB00958R0-03_09	WASHER	1
9	RCAB00958R0-03_11	M5X15 EARTH BOLT	1
10	RCAB000976R5	CABLE TIE CLAMP	1
11		TRIAC BOARD	1
12	RCAB00958R0-03_02	STIFFNER	2

SUPERSEDES:											NAME		DATE/SIGN		DOC TYPE: MECHANICAL DRAWING						
MATERIAL:										DRAWN	SUDHAGAR		08.10.2024								
WEIGHT: 5241.95G					THK: MM					CHK'D					PRODUCT: 12-15KVA SCVS DM DG						
FINISH: SEE NOTES										APPV'D	BALRAM										
TOLERANCES UNLESS OTHERWISE SPECIFIED										STATUS:  REV 04						TITLE: FRONT DOOR ASSY					
LINEAR DIMENSION																					
0.5-3		3-6	6-30		30-120		120-400		400-1000		1000-2000		2000-4000		DWG NO:  RCAB00958R4-03				SIZE		
±0.5		±0.5	±1		±2		±3		±4		±5		±10								
ANGLER DIMENSION										EXTERNAL RADII & CH						THIRD ANGLE PROJECTION:					
0-10		10-50	50-120		120-400		OVER 400		0.5 - 3		3 - 6		OVER 6								
±1°		±0.30°	±0.30°		±0.10°		±0.5°		±0.2		±0.5		±1		1:8				1 OF 6		

NOTES - UNLESS OTHERWISE SPECIFIED:

1. FINISH: POWDER COATED - FRAME - 7035, ALL COVERS - 7016 (TEXTURE)
2. DIMENSIONS ARE TO BE INTERPRETED AS PER ASME Y14.5M - 1994.
3. ALL DIMENSIONS APPLY AFTER FINISHING.
4. PART TO BE CLEAN AND FREE OF ALL SHARP EDGES BURRS, CHIPS, SHAVINGS AND OILS BOTH INTERNALLY AND EXTERNALLY.
5. ALL BEND RADIUS AND RELIEFS TO BE MINIMUM.
6. ALL DIMENSIONS ARE IN MM.
7. UNLESS OTHERWISE SPECIFIED DIMENSIONS REFER DXF DRAWING.