


REVISIONS					
REV	DESCRIPTION	DRN	CHK	APPD	DATE
REV 03	VARIAC LEG	AJ			19.12.2018

- NOTES - UNLESS OTHERWISE SPECIFIED:
1. FINISH: POWDER COATED - FRAME - 7035, ALL COVERS - 7016 (TEXTURE)
 2. DIMENSIONS ARE TO BE INTERPRETED AS PER ASME Y14.5M - 1994.
 3. ALL DIMENSIONS APPLY AFTER FINISHING.
 4. PART TO BE CLEAN AND FREE OF ALL SHARP EDGES BURRS, CHIPS, SHAVINGS AND OILS BOTH INTERNALLY AND EXTERNALLY.
 5. ALL BEND RADIUS AND RELIEFS TO BE MINIMUM.
 6. ALL DIMENSIONS ARE IN MM.
 7. UNLESS OTHERWISE SPECIFIED DIMENSIONS REFER DXF DRAWING.

SUPERSEDES:							NAME	DATE/SIGN
MATERIAL:						DRAWN	SUDHAGAR	08.10.2024
WEIGHT: 22806.95G				THK: MM		CHK'D		
FINISH: SEE NOTES						APPV'D	BALRAM	
TOLERANCES UNLESS OTHERWISE SPECIFIED						STATUS: REV 03		
LINEAR DIMENSION								
0.5-3 ±0.5	3-6 ±0.5	6-30 ±1	30-120 ±2	120-400 ±3	400-1000 ±4	1000-2000 ±5	2000-4000 ±10	<div>THIRD ANGLE PROJECTION:</div> 
ANGLER DIMENSION					EXTERNAL RADII & CH			
0-10 ±1°	10-50 ±0.30°	50-120 ±0.30°	120-400 ±0.10°	OVER 400 ±0.5°	0.5 - 3 ±0.2	3 - 6 ±0.5	OVER 6 ±1	

DOC TYPE: MECHANICAL DRAWING	
PRODUCT: 12-15KVA SCVS DM DG	
TITLE: FRAME ASSY	
DWG NO:	RCAB00958R3-01
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