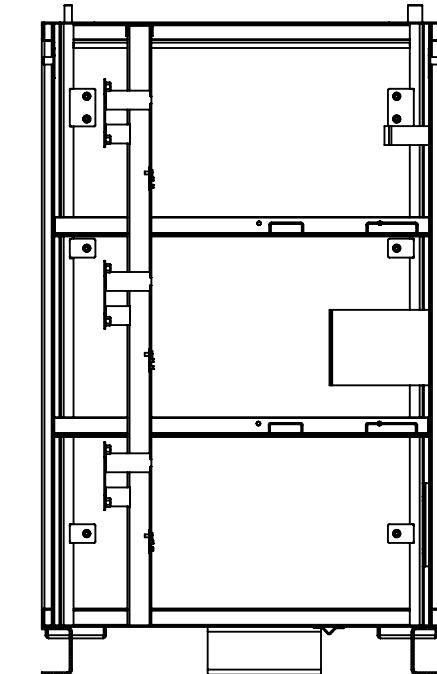
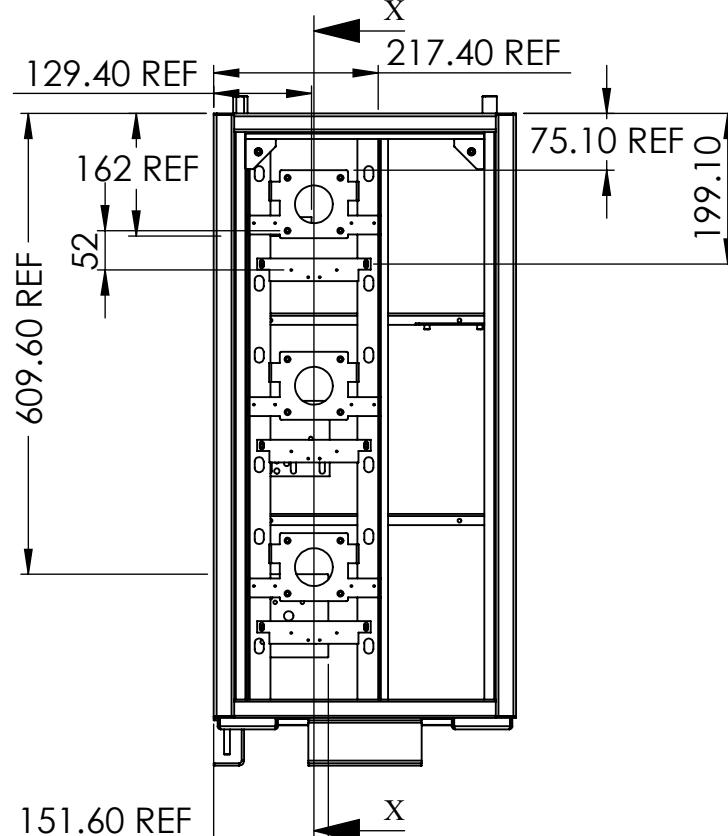
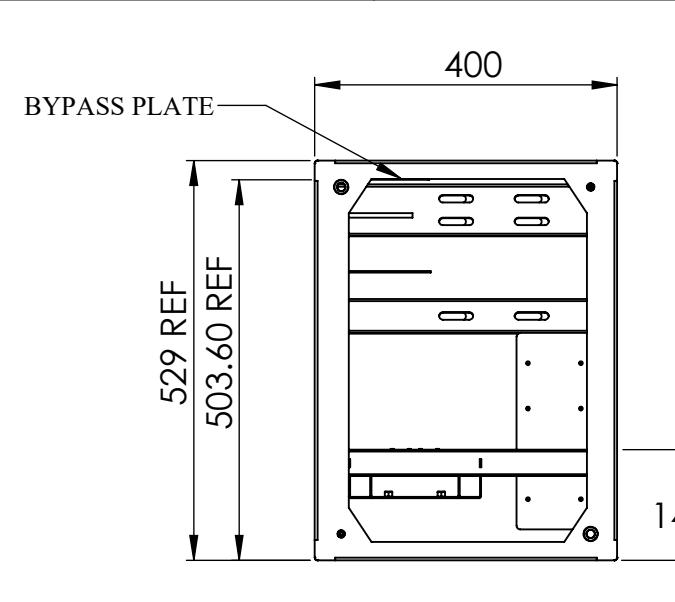
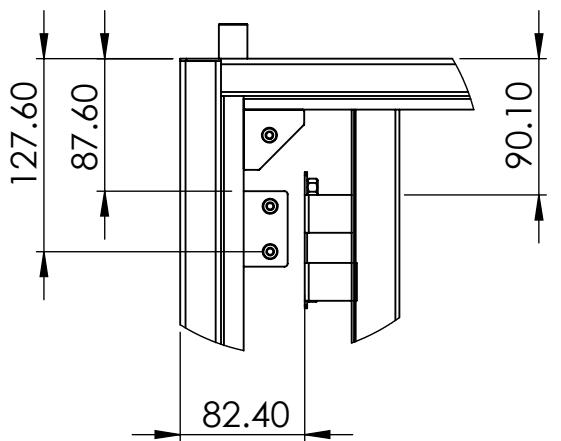
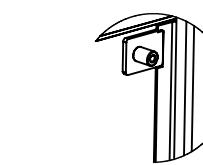
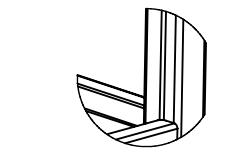
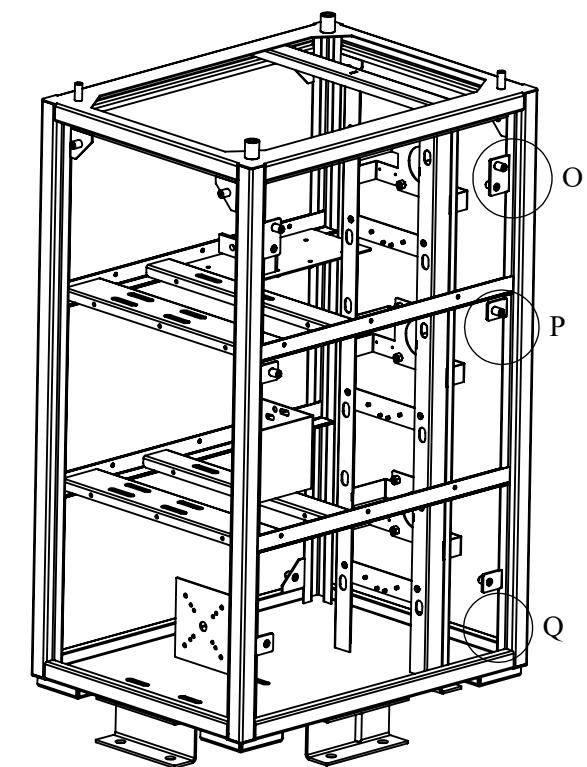
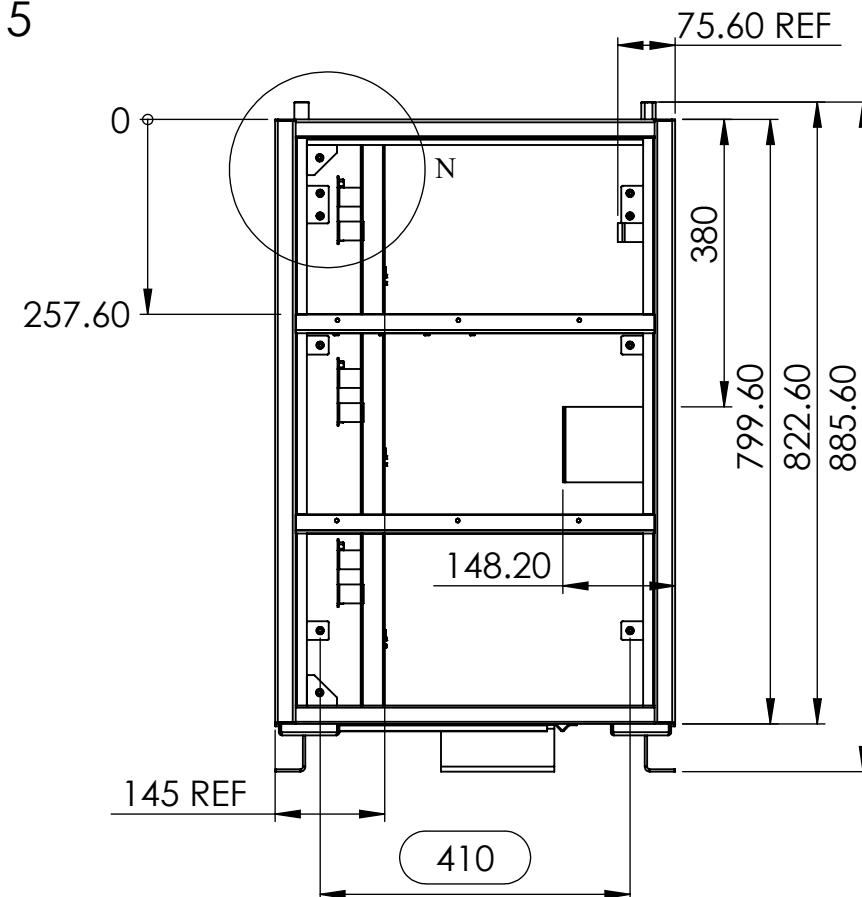


REV	DESCRIPTION	DRN	CHK	APPD	DATE
REV 03	VARIAC LEG	AJ			19.12.2018



SECTION X-X

DETAIL O
SCALE 1 : 5DETAIL P
SCALE 1 : 5DETAIL Q
SCALE 1 : 5

NOTES - UNLESS OTHERWISE SPECIFIED:

1. FINISH: POWDER COATED - FRAME - 7035, ALL COVERS - 7016 (TEXTURE)
2. DIMENSIONS ARE TO BE INTERPRETED AS PER ASME Y14.5M - 1994.
3. ALL DIMENSIONS APPLY AFTER FINISHING.
4. PART TO BE CLEAN AND FREE OF ALL SHARP EDGES BURRS, CHIPS, SHAVINGS AND OILS BOTH INTERNALLY AND EXTERNALLY.
5. ALL BEND RADIUS AND RELIEFS TO BE MINIMUM.
6. ALL DIMENSIONS ARE IN MM.
7. UNLESS OTHERWISE SPECIFIED DIMENSIONS REFER DXF DRAWING.

SUPERSEDES:

MATERIAL:

WEIGHT: 22806.95G THK: MM

FINISH: SEE NOTES

TOLERANCES UNLESS OTHERWISE SPECIFIED

LINEAR DIMENSION

0.5-3 3-6 6-30 30-120 120-400 400-1000 1000-2000 2000-4000

±0.5 ±0.5 ±1 ±2 ±3 ±4 ±5 ±10

ANGLER DIMENSION

EXTERNAL RADII & CH

0-10 10-50 50-120 120-400 OVER 400 0.5 - 3 3 - 6 OVER 6

±1° ±0.30° ±0.30° ±0.10° ±0.5° ±0.2 ±0.5 ±1


Fuji Electric

DOC TYPE: MECHANICAL DRAWING

PRODUCT: 12-15KVA SCVS DM DG

TITLE: FRAME ASSY

DWG NO: RCAB00958R3-01 SIZE

A3

1:10 2 OF 28